STACKING KIT INSTALLATION INSTRUCTIONS (WASHER & DRYER ONLY)

CAUTION: Two people are required to lift the dryer on to the washer.

WARNING: These washer and dryer are not suitable for mobile home or RV installation.

Dryer

STEP 1
Have two persons place the dryer on a non-slippery floor. Then, have one person tilt the dryer to the side. Do not lay the dryer down. The dryer may be scratched.

STEP 2-1
SKK-7*, SKK-8*: Check if the legs are tightened up, and then insert the stacking support guides in the rectangular holes of the dryer’s base until you hear a clicking sound. You don’t need to remove the legs.

STEP 2-2
SKK-BB: Disassemble legs, and Snap the stacking support guides into the rectangular holes in the dryer base and secure each with two (2) screws Phillips-pan head (6006-001174)

STEP 3
Repeat the same step above on the other side.

STEP 4
Bottom view of the dryer after assembling the Stacking Support Guides to the dryer base.
* Use a stacking-kit compatible with the purchased model.

Washer (Stacking kit: SKK-7*, SKK-8*, for 27” models)

CAUTION: You need to use the proper rear bracket depending on your washer model. (There are 2 different rear brackets : DC61-04160A, DC61-04955A)

5-1) DC61-04160A:

DO NOT TIGHTEN SCREWS COMPLETELY
STEP 5-1
LOOSELY assemble the Rear Brackets (DC61-04160A) to the washer as shown below. Use two (2) Screws-Hex Head (6002-001431) with washers (DC60-00044A) in each washing machine Top Cover tail, per bracket.
* Before installing the rear bracket, loosen two screws (Screw-Hex) on the Cover Top that is secured to the frame.

5-2) DC61-04955A:
WF5*R**, WF4*R**

Washer (Stacking kit: SKK-BB, for 30” models)

WF56H**

STEP 5-3
Loosely assemble the Rear Bracket (DC61-03846A) to the washer as shown above in either case A or Case B. Use (2) Screws-Hex Head (6009-001476) with washers (DC60-00044A) to each hole of Cover Top and Frame.
* Case A only: Before installing the rear bracket, loosen two screws (Screw-Hex) on the Cover Top that is secured to the frame.
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STEP 6  Lift and position dryer into the position on the washer shown above; slide dryer backwards to make contact with rear brackets.

CAUTION: To prevent noise, check the followings.
- Make sure the washer is level.
- Make sure the dryer’s leveling legs are tightened up. (Stacking kit: SKK-7*, SKK-8*, for 27” models)

STEP 7  Align rear brackets with mounting holes on the rear of dryer as shown above.

STEP 8  LOOSELY assemble rear brackets to the back of the dryer using two (2) Screws- Phillips Pan Head (6006-001174) for each rear bracket as shown above. Extra screws may be included with this kit. Tighten screws on the dryer side of the rear bracket.

STEP 9  Tighten screws on the washer side of the rear bracket.

STEP 10  Tighten screws on the washer side of the rear bracket. *DO NOT REVERSE THE ORDER OF STEPS 9 & 10.

STEP 11  Stacked Unit is now ready to be installed. Refer to detailed installation instructions packed with products.

WARNING: Additional gas hook-up components are required for gas dryer.

Stacking kit components

<table>
<thead>
<tr>
<th>Component</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>Stacking Support Guides (2)</td>
<td>SKK-7*, SKK-8*</td>
</tr>
<tr>
<td>Rear Bracket (2) (WF5<em>K**, WF4</em>H**,</td>
<td>SKK-7*, SKK-8*</td>
</tr>
<tr>
<td>Rear Bracket (2) (WF5<em>R**, WF4</em>R**)</td>
<td>SKK-7*, SKK-8*</td>
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<tr>
<td>Stacking Support Guides (2)</td>
<td>DC61-04955A</td>
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<tr>
<td>Rear Bracket (2) (WF56H**)</td>
<td>SKK-7*, SKK-8*</td>
</tr>
<tr>
<td>Screws-Hex Head (4)</td>
<td>SKK-7*, SKK-8*</td>
</tr>
<tr>
<td>Screws Phillips-Pan Head (8)</td>
<td>SKK-7*, SKK-8*</td>
</tr>
<tr>
<td>Washer (4)</td>
<td>DC60-00044A</td>
</tr>
</tbody>
</table>


Rear Bracket (WF56H**)

Rear Bracket (WF5*R**, WF4*R**)

Screw-Hex Head (M5, L10)

Screw Phillips-Pan Head (M4, L12)

Washer (IDS, GD10)

Stacking Support Guide