CUSTOM PANEL ATTACHMENT
UNDERCOUNTER DISHWASHER
STAINLESS STEEL TUB

IMPORTANT: Before installing your dishwasher, please use this instruction sheet as a supplement to the installation instructions.

Custom Panel models only
Gather these additional tools and parts before starting attachment of the custom panel. Read and follow the instructions provided in this Instruction Sheet.

Additional Tools Needed:
- ³⁄₃₂" Drill bit

Additional Parts Supplied with Custom Panel Models:
- Plastic studs (attached to each other by runners) (4)
- Short screws (10-16 hex-head screw) (4)
- Long screws (8-18 Torx® head screws) (4)
- Template (1) (located inside Use and Care Guide bag assembly)
- Instruction sheet (1) (located inside Use and Care Guide bag assembly)

NOTE: The screws supplied are used for only 3¾" (9.5 cm) thick wooden panel. If the wooden panel is less than 3¾" (8.6 cm) thick, customer must purchase screws locally. Make sure all these parts are included in the literature package. If parts are not included, call 1-800-422-1230. In Canada, call 1-800-807-6777.

Install Custom Panel

Follow Steps Below:
A customer supplied panel must weigh no more than 16 lbs (7.3 kg) and must be made to specific dimensions. It is recommended that a cabinetmaker cut the customer panel because of the precise dimensions needed.

NOTES:
- The handle for the custom panel is not included.
- All mounting hardware supplied is for a ¾" (19.1 mm) thick wood panel. If a thinner wood panel or materials other than wood are used, it is the customer's responsibility to obtain the proper length screws and adjust the pilot holes accordingly.

IMPORTANT: Use a moisture-resistant sealer on both sides and all edges of the panel to avoid damage from moisture.
**WARNING**

Excessive Weight Hazard
Use two or more people to move and install dishwasher.
Failure to do so can result in back or other injury.

**Panel template**

Using the template provided, attach it to the backside of the custom panel with tape. Make sure that the center of the template is aligned with the center of the wooden panel and top of the template is aligned to the top face of the wooden panel.

**Predrill custom panel holes**

NOTE: Do not drill deeper then $\frac{5}{8}$" (16 mm) to keep from drilling through panel. Pilot hole depths given are for $\frac{3}{4}$" (19 mm) thick panel.
Mark 4 pilot holes on the wooden panel using the template provided. Predrill 4 pilot holes using a $\frac{3}{32}$" drill bit. Use tape to mark the drill bit to gauge hole depth. Drill pilot holes approximately $\frac{5}{8}$" (16 mm) into the custom panel.

**Attach plastic studs**

Attach the 4 plastic studs to the wooden panel using the four $\frac{5}{16}$" hex-head (short) screws provided.

**Attach handle**

Install the custom hardware handle(s) on the front of the wooden panel inside dotted line.
IMPORTANT: If the handle is attached from the back of the custom panel, the screw holes should be countersunk for the screws heads to be flush with the panel. If the handle is attached to the front of the custom panel, the screw lengths cannot exceed the panel thickness.

**Stand dishwasher upright**

Using 2 or more people, stand the dishwasher up.
NOTE: Do not install kick plate until instructed to do so.
Check custom tape alignment with metal door slots; verify tape is right-side up, and that the tape does not overhang the metal door on the top, bottom or side interfaces. Remove the backing from the custom tape by pulling straight down on the liner. Align the custom tape to the keyhole slots on the metal door (see “5 Attach custom tape) and apply. Repeat steps for one side and then the other.

**NOTE:** The adhesive on the tape is aggressive, so proper alignment and attachment to the metal door needs to occur on the first try.

Align the studs on the custom wood panel to the keyhole slots on the door assembly. Ensure that all 4 plastic studs are engaged in the keyhole slots. Slide wood panel down until the top surface of the wooden panel is flush with the top of the door.

Open the door and align top edges. Use tape to mark a \( \frac{3}{32} \)" drill bit to gauge the hole depth of approximately \( \frac{1}{2} \)" (3.8 cm). Drill pilot holes into the top corners of the door, using hole in liner as a guide.

Using a Torx® T15® screwdriver, install two #8 x \( \frac{1}{2} \)" screws in top corners to secure custom wood panel in place.

Remove the short screws (3rd from top) on either side of the inner door panel. Use tape to mark a \( \frac{3}{32} \)" drill bit to gauge the hole depth of approximately \( \frac{1}{2} \)" (3.8 cm). Drill 2 pilot holes using the door liner hole as a guide into the panel. Install the 2 remaining long screws.