



INSTALLATION INSTRUCTIONS FOR PART 99-2010

APPLICATIONS Cadillac STS 2005-2009

99-2010

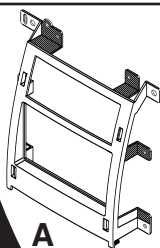
KIT FEATURES

- ISO DIN Head Unit Provision With Pocket
- Double DIN Head Unit Provision
- Stacked ISO DIN Head Unit Provision
- *Painted matte black to match OEM finish*

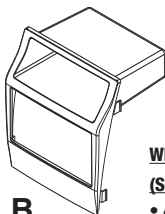


KIT COMPONENTS

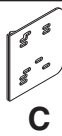
- A) Radio Housing • B) Radio Housing Trim Plate • C) Radio Housing Brackets • D) Pocket
• E) (4) #8 3/8" Screws



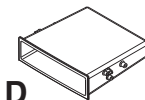
A



B



C



D



E

WIRING AND ANTENNA CONNECTIONS

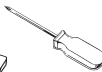
(Sold Separately)

- 40-CR10 - 2002-up Chrysler/GM Antenna Adapter

TOOLS REQUIRED:

Small Flat Blade Screwdriver/ Panel Removal Tool

- Phillips Screwdriver • Socket Set



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***Note:**

Refer also to the instructions included with the aftermarket radio.



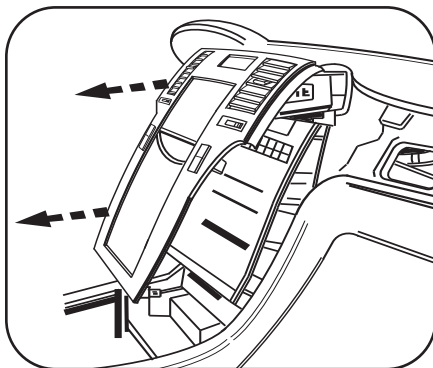
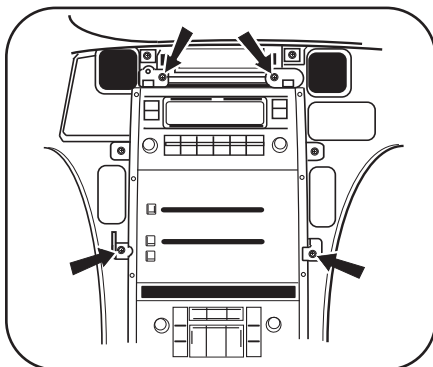
KNOWLEDGE IS POWER

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CADILLAC STS 2005-2009

- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Unclip and remove the entire panel surrounding the radio including the a/c vents. (Figure A)
- 3** Remove (4) 10mm bolts to extract radio from dash. (Figure B)

Continue to kit assembly.

A**B**

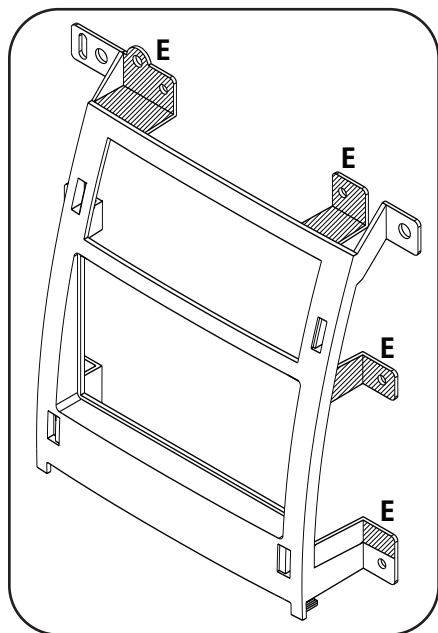
CADILLAC STS 2005-2009

- 1** Cut and remove the shaded areas **marked with an “E” only** from the radio housing. (Figure A) Right side and top of Radio housing. (Figure B) Left side and top of Radio housing.

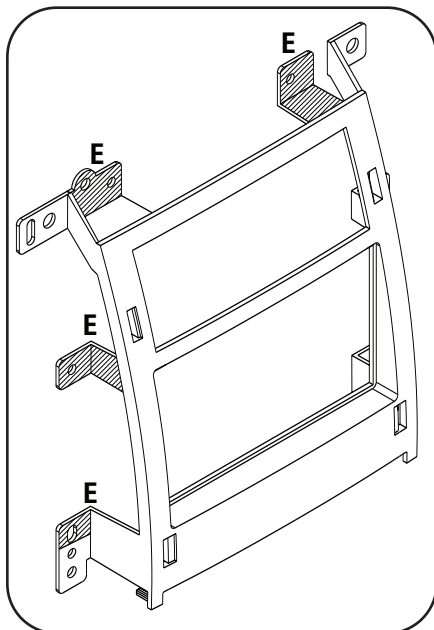
NOTE: Do NOT remove the tab marked with both “S” and “E”.

Continue to kit assembly.

A



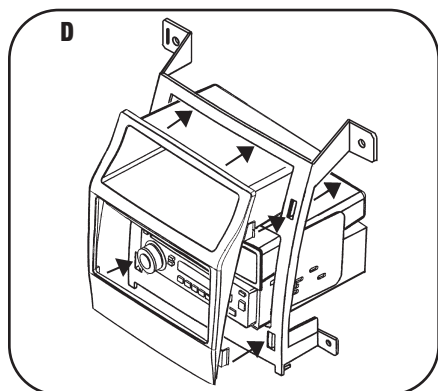
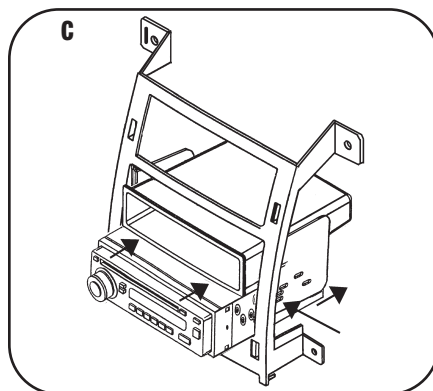
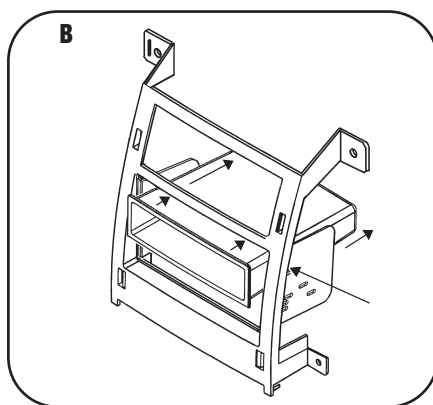
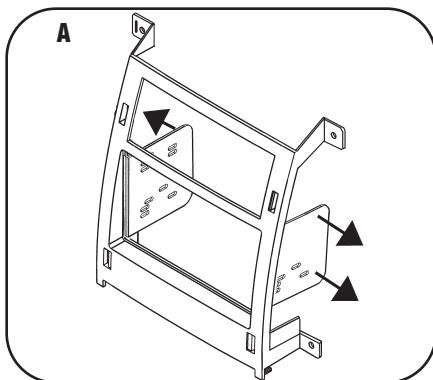
B



ISO DIN HEAD UNIT PROVISIONS WITH POCKET

**Note: Refer also to the instructions included with the aftermarket radio.*

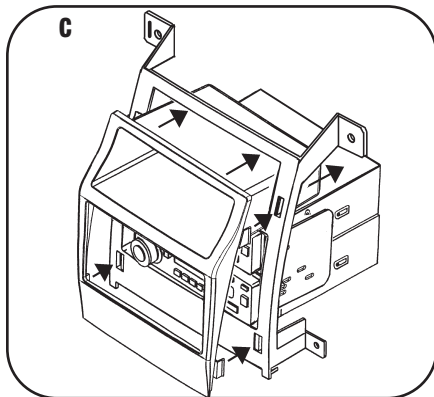
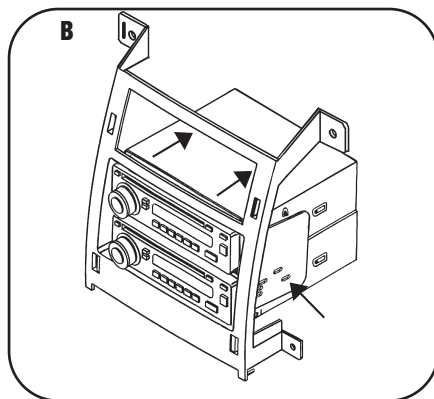
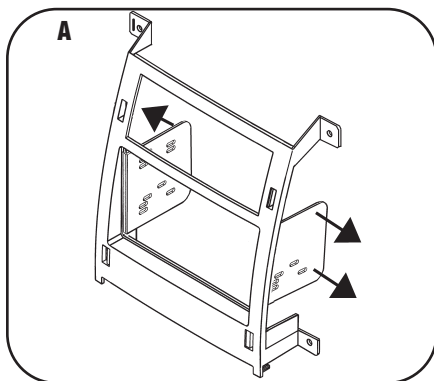
- 1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
- 2 Flip the radio housing brackets upside down then snap them to the inside edge of the radio housing. (Figure A)
- 3 Slide the pocket into the top of the opening aligning the holes in the radio housing brackets with the bosses on the pocket and secure with the provided (4) #8 3/8" screws. (Figure B)
- 4 Slide the ISO DIN unit into the opening below the pocket and secure the unit to the kit using the screws supplied with the head unit. (Figure C)
- 5 Snap the radio housing trim plate onto the radio housing. (Figure D)
- 6 Reassemble dash in reverse order of disassembly.



DOUBLE DIN HEAD UNIT PROVISION/ STACKED ISO DIN HEAD UNIT PROVISION

**Note: Refer also to the instructions included with the aftermarket radio.*

- 1 Locate the factory wiring harness in the dash. Metra recommends using the proper mating adapter from Metra or AXCESS. Re-connect the negative battery terminal and test the unit for proper operation.
- 2 Snap the radio housing brackets to the inside edge of the Double DIN trim plate. (Figure A)
- 3 Slide the Double DIN head unit or stacked ISO head units into the bracket/radio housing assembly and secure the Double DIN head unit or stacked ISO head units to the assembly using the screws supplied with the radio. (Figure B)
- 4 Snap the radio housing trim plate onto the radio housing. (Figure C)
- 5 Reassemble dash in reverse order of disassembly.





This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

99-2010 INSTRUCTIONS



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