

Stealthbox®

INSTALLATION GUIDE
for the
SB-T-TACCAB/10W3v3
2005 - Up Toyota Tacoma Access Cab

Thank you for choosing a JL Audio Stealthbox® for your automotive sound system. With proper installation, your new vehicle-specific enclosed subwoofer system will deliver years of listening pleasure.

We strongly recommend that you have your new Stealthbox® installed by your authorized JL Audio dealer. The installation professionals employed by your dealer have the necessary tools and experience to disassemble and reassemble your vehicle properly. Also, keep in mind that your warranty coverage extends to 2 years if your system is installed or approved by your authorized JL Audio dealer. If you prefer to perform your own installation, please read this installation guide completely before beginning the process.

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! IMPORTANT

If you choose to perform the installation yourself, it is absolutely vital that the Stealthbox® be properly mounted to the vehicle according to these instructions. Failure to mount the enclosure properly presents two problems:

- 1) The sub-bass performance will suffer due to the movement of the enclosure caused by the force exerted by the woofer(s).
- 2) A loose enclosure presents a serious safety hazard in the event of a collision or sudden deceleration.

INSTALLATION DIFFICULTY:

2 OUT OF 5

ESTIMATED TIME:
1-2 HOUR



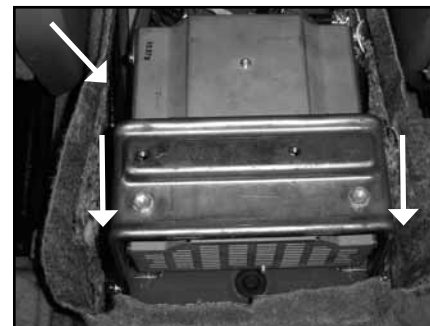
STEP 1

- Remove the cup holders from the console.
- Remove the pair of screws that are exposed.



STEP 2

- Remove the pair of screws that are at the bottom of the storage bucket.
- Remove the console out of the truck.

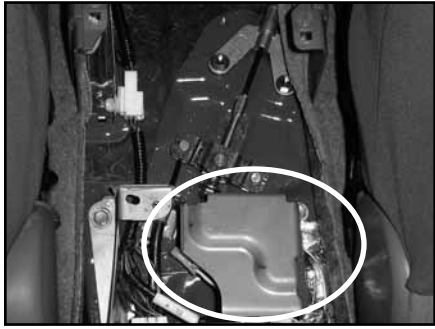


STEP 3

- Remove the three bolts located on the transmission tunnel that secures the mounting bracket for the AC power inverter.

(If equipped with the AC power inverter)

- Unplug the wiring harness from the AC power inverter and remove out of truck.
- If the AC power is to be kept, this is up to the installer for proper relocation, JL Audio® is not responsible.



STEP 4
Cut off this portion of the bracket as close to the transmission tunnel as possible.

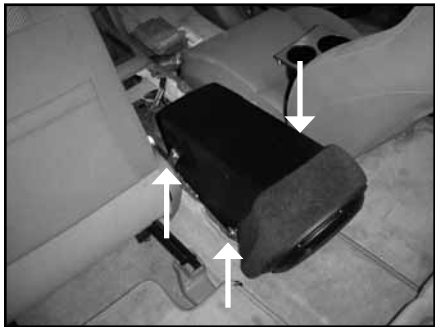


STEP 5
Place a supplied lock washer, flat washer and mounting bracket onto three of the supplied bolts.

The two shorter length brackets mount close to the woofer.

Make sure that all three mounting brackets taper out from the enclosure, not taper in.

Only hand tighten the mounting assembly at this time.

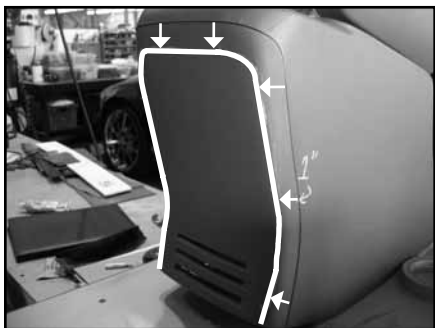


STEP 6
Run speaker wire from the amplifier's location to the Stealthbox®. Wire to the terminal and check the woofer for proper operation.

Place the Stealthbox® into the mounting location.

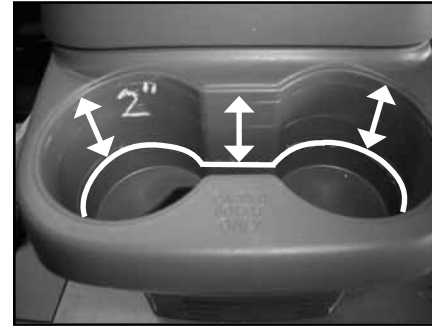
Using the three factory bolts that were removed in **STEP 3**, secure the bottom of each mounting bracket to the transmission tunnel.

Tighten all six mounting bolt assemblies.



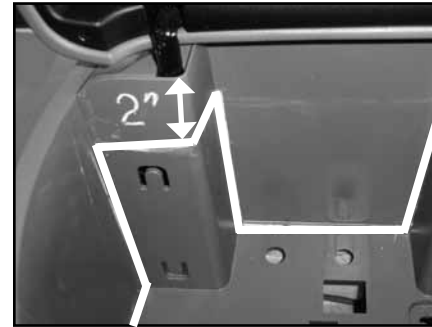
STEP 6
Measure and mark 1-inch from the rear panel's edge to the middle of the rear panel. The mark is on both sides and the top.

Cut on the marked line and remove the center section.



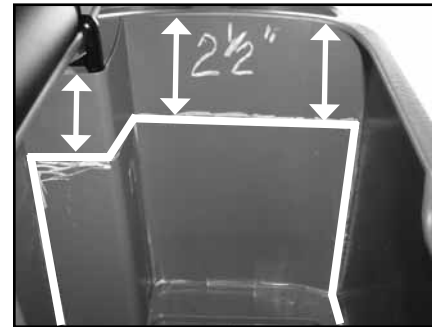
STEP 7
Measure and mark 2-inches from the top of the cup holders down. The mark goes all the way around the cup holder section.

Cut on the marked line and remove the bottom of the cup holders.



STEP 8
IMPORTANT
This picture is looking inside the center console with the lid open. The front of the console is to the left.

Measure and mark 2-inches from the top of the center console down. Follow the lines in the picture.



STEP 9
IMPORTANT
This picture is looking inside the center console with the lid open. The picture is facing the rear of the console.

Measure and mark 2 1/2-inches from the top of the center console down. Follow the lines in the picture.



STEP 10
IMPORTANT
This picture is looking inside the center console with the lid open. The picture is facing the front of the console.

Cut on the complete marked line. Do not cut into the outer walls, these are not double layered. Only cut into the floor and into the stand outs for the legs of the lid.



STEP 10

Place the center console on top of the Stealthbox.

This rear portion of the console has ears that stick out the front on the side walls. These ears need to be placed into the inside of the walls of the front position of the console.



STEP 11

Place the supplied L-bracket onto the Stealthbox®, as in the picture.

With a 7/64-inch drill bit and drill, drill pilot holes into the Stealthbox® only. With the supplied screws, mount the L-bracket to the Stealthbox® and to the center console.

Place the supplied black carpet panels into the storage bucket and the rear cup holder areas.



STEP 10

Place the screws and cup holders that were removed in **STEP 1**.



CONGRATULATIONS

You have completed the installation for this model!

Please refer to the Power Recommendation section for an amplifier recommendation and basic set-up help.

INCLUDED HARDWARE

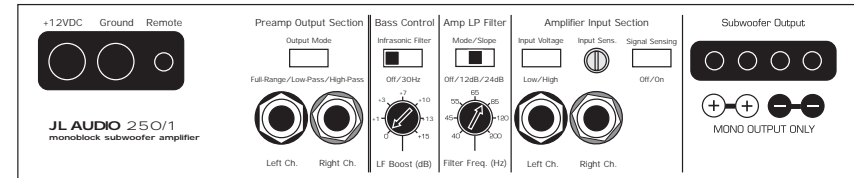
- (3) 1/4-inch -20 x 1-1/2-inch Hex Bolts
- (3) 1/4-inch x 3/4-inch USS Flat Washer
- (3) 1/4-inch x 1 1/4-inch Lock Washer
- (1) Custom Long Mounting Bracket
- (2) Custom Short Mounting Bracket
- (1) Aluminum L-Bracket
- (3) Flat Head Machine Screws

SPECIFICATIONS

Enclosure Type: Acoustic Suspension (sealed)
Driver Type: 10W3v3-4
Nominal Impedance: 4 ohms mono
Continuous Power Handling: 300 Watts

POWER RECOMMENDATION

JL Audio recommends using a high quality amplifier such as the JL Audio 250/1. The diagram below shows the recommended crossover, infrasonic filter and equalizer settings for the 250/1 when being used to power your Stealthbox®.



The JL Audio 250/1 is a very versatile audio component. Please consult the owner's manual for even more detailed information about installing and tuning this amplifier.

MID/HIGH FREQUENCY DRIVER FITMENT

A variety of JL Audio coaxial and component systems will fit in the factory speaker locations of your vehicle.

Front Speaker Size / Location: 6-inch x 9-inch Separates / Front Doors
Fits JL Audio Models*: TR690-TXi & VR690-CSI

Rear Speaker Size / Location: 6.5-inch / Rear Doors
Fits JL Audio Models*: TR650-CXi, TR650CSI, VR650-CXi, VR650-CSI, XR525-CXi, XR525-CSI, C5-525x, C5-525 & ZR525-CSI

* All speakers require custom adaptors for installation



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