



STEALTHBOX™

SB-T-TUNCNSL/10W3

Fits 1999-UP Toyota Tundra with bucket seats/console

Installation of this Stealthbox requires professional installation skills and tools. Please read this installation guide thoroughly before beginning the project. It will guide you step by step through the installation. It is absolutely vital that the enclosure be properly mounted to the vehicle according to these instructions. Failure to mount the enclosure properly presents two problems: 1) The sub-bass performance will suffer due to the movement of the enclosure and 2) A loose enclosure presents a serious safety hazard in the event of a collision or sudden deceleration.

STEP 1: Remove the console's front tray to expose the front bolts. Remove the bolts.

STEP 2: Open the storage area lid and locate the two bolts inside the storage area. Remove the bolts.

STEP 3: Remove the console from the vehicle.

STEP 4: With the console out of the vehicle, remove the bottom half of the storage area. The top half will remain in place as shown in Picture #2.

STEP 5: Position the console shell over the Stealthbox.

STEP 6: Reinstall the front tray into the console.



Picture #1



Picture #2



Picture #3

STEP 7: Flip the console and Stealthbox upside down.
Using the existing holes on each side of the console as guides, drill 7/64" pilot holes into the Stealthbox.



Picture #4

STEP 8: Secure the console shell to the Stealthbox using the four supplied black pan-head screws. The console is now ready to be installed into the vehicle.



Picture #5

STEP 9: Using a 3/8" drill bit, drill out the two front factory console mounting holes.

CAUTION: Check under the vehicle for any loose brake lines, fuel lines or other hazards before drilling. Always wear eye protection when drilling.



Picture #6

STEP 10: Cut the factory carpet located between the factory console mounting holes down the middle.



Picture #7

STEP 11: Tuck each carpet flap underneath carpet.



Picture #8

STEP 12: Reinstall the rear factory console mounting screws to seal up the holes. These screws are no longer used to secure the console.



Picture #9

STEP 13: Run speaker wire to the front area of the Stealthbox. Set the Stealthbox in the vehicle and attach the wire to the terminal strip on the Stealthbox and test the Stealthbox for proper operation.



Picture #10

STEP 14: Position the console and Stealthbox in place in the vehicle making sure that the wires are not pinched by the Stealthbox's feet.



Picture #11

STEP 15: Secure Stealthbox from under the vehicle with the supplied bolts, lock washers and fender washers as shown in Diagram #1. These bolts will travel through the holes drilled out in Step #9. Using a bead of silicon sealant between the metal of the vehicle and the fender washer is recommended to prevent rust.



Picture #12

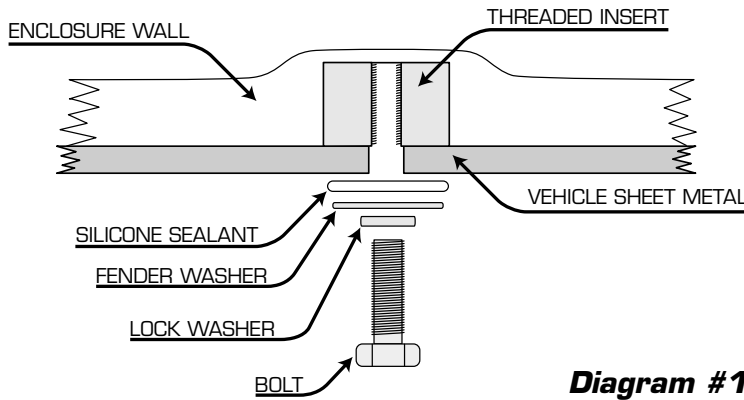


Diagram #1

The internal volume of this enclosure is 0.65 cubic feet (18.4 liters).

Supplied Materials

2 - 3/8" x 1 1/4" Bolt
2 - 3/8" Fender Washer

4 - #6 x 1/2" Flat Head Screws
2 - 3/8" Lock Washer