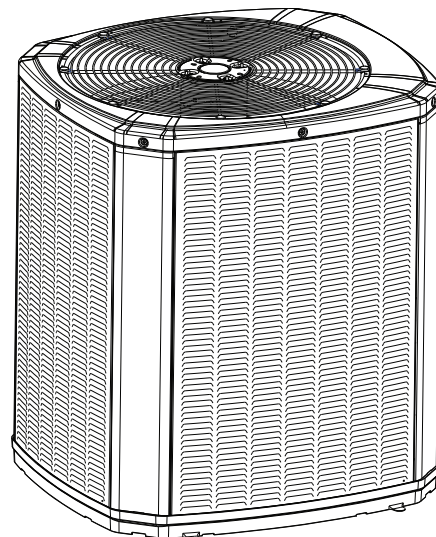




Installation, Operation, and Maintenance

Air Conditioner

5TTR6018A
5TTR6024A
5TTR6030A
5TTR6036A
5TTR6042A
5TTR6048A
5TTR6060A



*Note: Graphics in this document are for representation only.
Actual model may differ in appearance.*

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.



Introduction

Read this manual thoroughly before operating or servicing this unit.

This document is customer property and is to remain with this unit. Return to the service information pack upon completion of work.

Warnings, Cautions, and Notices

Safety advisories appear throughout this manual as required. Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

The three types of advisories are defined as follows:



WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE

Indicates a situation that could result in equipment or property-damage only accidents.

Important Environmental Concerns

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants.

Important Responsible Refrigerant Practices

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified according to local rules. For the USA, the Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

⚠ WARNING

Proper Field Wiring and Grounding Required!

Failure to follow code could result in death or serious injury.

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in NEC and your local/state/national electrical codes.

⚠ WARNING

Personal Protective Equipment (PPE) Required!

Failure to wear proper PPE for the job being undertaken could result in death or serious injury.

Technicians, in order to protect themselves from potential electrical, mechanical, and chemical hazards, **MUST** follow precautions in this manual and on the tags, stickers, and labels, as well as the instructions below:

- Before installing/servicing this unit, technicians **MUST** put on all PPE required for the work being undertaken (Examples; cut resistant gloves/sleeves, butyl gloves, safety glasses, hard hat/bump cap, fall protection, electrical PPE and arc flash clothing). **ALWAYS** refer to appropriate Safety Data Sheets (SDS) and OSHA guidelines for proper PPE.
- When working with or around hazardous chemicals, **ALWAYS** refer to the appropriate SDS and OSHA/GHS (Global Harmonized System of Classification and Labelling of Chemicals) guidelines for information on allowable personal exposure levels, proper respiratory protection and handling instructions.
- If there is a risk of energized electrical contact, arc, or flash, technicians **MUST** put on all PPE in accordance with OSHA, NFPA 70E, or other country-specific requirements for arc flash protection, **PRIOR** to servicing the unit. **NEVER** PERFORM ANY SWITCHING, DISCONNECTING, OR VOLTAGE TESTING WITHOUT PROPER ELECTRICAL PPE AND ARC FLASH CLOTHING. **ENSURE** ELECTRICAL METERS AND EQUIPMENT ARE PROPERLY RATED FOR INTENDED VOLTAGE.

⚠ WARNING**Follow EHS Policies!**

Failure to follow instructions below could result in death or serious injury.

- All Trane personnel must follow the company's Environmental, Health and Safety (EHS) policies when performing work such as hot work, electrical, fall protection, lockout/tagout, refrigerant handling, etc. Where local regulations are more stringent than these policies, those regulations supersede these policies.
- Non-Trane personnel should always follow local regulations.

⚠ WARNING**Cancer and Reproductive Harm!**

This product can expose you to chemicals, including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

⚠ WARNING**Safety Hazard!**

Failure to follow instructions below could result in death or serious injury or property damage.

This unit is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

Do not allow children to play or climb on the unit or to clean or maintain the unit without supervision.

⚠ WARNING**Safety Hazard!**

Failure to follow instructions below could result in death or serious injury and/or property damage. Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

⚠ WARNING**Risk of Fire — Flammable Refrigerant!**

Failure to follow instructions below could result in death or serious injury, and equipment damage.

- To be repaired only by trained service personnel.
- Do not puncture refrigerant tubing.
- Dispose of properly in accordance with federal or local regulations.

⚠ WARNING**Safety Hazard!**

Failure to follow instructions below could result in death or serious injury and/or property damage.

Only qualified personnel with adequate electrical and mechanical experience must repair the unit. The manufacturer or seller is not responsible for any interpretation or resulting liability.

⚠ WARNING**System Charge!**

Failure to follow instructions below could result in abrupt release of system charge and could result in serious injury or property damage.

When opening the suction and liquid line service valve, turn the valve stem counterclockwise only until the stem contacts the rolled edge. Do not apply torque.

⚠ WARNING**Ventilation Required!**

Failure to follow instructions below could result in death or serious injury or property damage.

Confirm the area is adequately ventilated before breaking into the system or conducting any hot work.

⚠ WARNING**Safety Hazard!**

Failure to follow instructions below could result in death or serious injury and equipment or property damage.

- Do not pierce or burn.
- Be cautious that refrigerants may be odorless.



Introduction

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury and equipment or property damage.

- Do not use any items other than those approved by the manufacturer for the defrosting or cleaning process.
- Do not pierce or burn.
- Be cautious that refrigerants may be odorless.

⚠ WARNING

Live Electrical Components!

Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

When it is necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks.

⚠ CAUTION

Brazed Joints!

Failure to follow instructions below could result in minor to moderate injury or equipment damage. When using existing refrigerant lines, verify all joints are brazed and not soldered.

⚠ CAUTION

Hot Surface!

Failure to follow instructions below could result in minor to severe burns.

Do not touch top of compressor. It may be hot.

⚠ CAUTION

Unit Contains R-454B Refrigerant!

Failure to use proper service tools may result in equipment damage or personal injury.

Use only R-454B refrigerant and approved compressor oil.

Copyright

This document and the information in it are the property of Trane, and may not be used or reproduced in whole or in part without written permission. Trane reserves the right to revise this publication at any time, and to make changes to its content without obligation to notify any person of such revision or change.

Trademark

All trademarks referenced in this document are the trademarks of their respective owners.

Revision History

- Updated safety hazards in the Introduction chapter to align with current refrigerant guidelines.
- Removed the single-stage, AC, 5TEM5 figure from the Low Voltage Connection Diagrams section in the Electrical chapter.



Table of Contents

Pre-Installation	6	Low Voltage	16
General	6	Low Voltage Maximum Wire	
Operating Range.....	7	Length.....	16
Unit Location Considerations.....	7	Low Voltage Connection	
Unit Dimensions and Weight.....	7	Diagrams	16
Refrigerant Piping Limits	7	Mitigation Board Guidelines	17
Suggested Locations for Best		High Voltage	17
Reliability	8	High Voltage Power Supply.....	17
Coastal Considerations	8	High Voltage Disconnect Switch.....	17
Unit Preparation	8	High Voltage Ground	17
Prepare the Unit for Installation	8	System Start-Up.....	19
Setting the Unit.....	8	System Charge Adjustment	20
Pad Installation	8	Temperature Measurements	20
Refrigeration	9	Subcooling Charging in Cooling (Above	
Refrigerant Line Considerations.....	9	55°F Outdoor Temperature)	20
Refrigerant Line Routing	9	Weigh-in Method for Charging.....	24
Refrigerant Line Brazing	11	Checkout Procedures	25
Refrigerant Line Leak Check.....	12	Operational and Checkout Procedures	25
Evacuation and Servicing	14	Wiring Diagrams.....	26
Evacuate the Refrigerant Lines and Indoor		Pressure Curves.....	29
Coil.....	14	Refrigeration Circuits	32
Servicing	14	Refrigerant Detection System	33
Service Valves	14		
Open the Gas Service Valve First	14		
Open the Liquid Service Valve			
Second	15		
Electrical	16		



Pre-Installation

General

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury and/or property damage. Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

⚠ WARNING

Risk of Fire — Flammable Refrigerant!

Failure to follow instructions below could result in death or serious injury, and equipment damage.

- To be repaired only by trained service personnel.
- Do not puncture refrigerant tubing.
- Dispose of properly in accordance with federal or local regulations.

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury and/or property damage. Only qualified personnel with adequate electrical and mechanical experience must repair the unit. The manufacturer or seller is not responsible for any interpretation or resulting liability.

⚠ CAUTION

Unit Contains R-454B Refrigerant!

Failure to use proper service tools may result in equipment damage or personal injury. Use only R-454B refrigerant and approved compressor oil.

⚠ WARNING

System Charge!

Failure to follow instructions below could result in abrupt release of system charge and could result in serious injury or property damage. When opening the suction and liquid line service valve, turn the valve stem counterclockwise only until the stem contacts the rolled edge. Do not apply torque.

⚠ WARNING

Ventilation Required!

Failure to follow instructions below could result in death or serious injury or property damage. Confirm the area is adequately ventilated before breaking into the system or conducting any hot work.

⚠ WARNING

Live Electrical Components!

Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury. When it is necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks.

⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury or property damage. This unit is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. Do not allow children to play or climb on the unit or to clean or maintain the unit without supervision.

⚠ CAUTION

Brazed Joints!

Failure to follow instructions below could result in minor to moderate injury or equipment damage. When using existing refrigerant lines, verify all joints are brazed and not soldered.

⚠ CAUTION

Hot Surface!

Failure to follow instructions below could result in minor to severe burns. Do not touch top of compressor. It may be hot.

⚠ WARNING

Cancer and Reproductive Harm!

This product can expose you to chemicals, including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

⚠ WARNING

Ventilation Required!

Failure to follow instructions below could result in death or serious injury or property damage. Confirm the area is adequately ventilated before breaking into the system or conducting any hot work.

Note: The manufacturer recommends installing only approved matched indoor and outdoor systems. All of the manufacture's split systems are AHRI rated only with TXV/EEV indoor systems. Some of the benefits of installing approved matched indoor and outdoor split systems are maximum efficiency, optimum performance and the best overall system reliability.

Operating Range

Table 1. Operating range

Mode	Model	Operating Range
Cooling	1.5 – 5 Ton	55°F – 115°F

Unit Location Considerations

Unit Dimensions and Weight

Table 2. Unit dimensions and weight

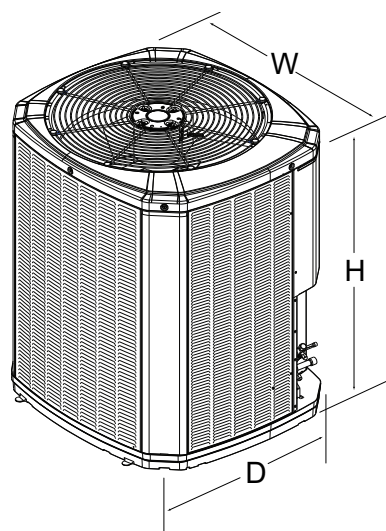
Models	H x D x W (inches)	Weight ^(a) (lb)
5TTR6018A	37 x 30 x 33	184
5TTR6024A	33 x 30 x 33	156
5TTR6030A	37 x 30 x 33	184
5TTR6036A	33 x 30 x 33	156
5TTR6042A	37 x 34 x 37	212
5TTR6048A	45 x 34 x 37	252
5TTR6060A	45 x 34 x 37	252

^(a) Weight values are estimated uncrated.

When mounting the outdoor unit on a roof, be sure the roof will support the unit's weight.

Properly selected isolation is recommended to alleviate sound or vibration transmission to the building structure.

Figure 1. Unit dimensions



Refrigerant Piping Limits

- The maximum TOTAL length of refrigerant lines from outdoor to indoor unit should NOT exceed 150 feet (including lift).
- The maximum vertical change should not exceed 50 feet.
- Service valve connection diameters are shown in "Refrigerant Line Considerations," p. 9.

Note: For other line lengths, see the Refrigerant Piping — Application Guide, (SS-APG006*-EN) or Refrigerant Piping Software Program.

Figure 2. Refrigerant total line length limit

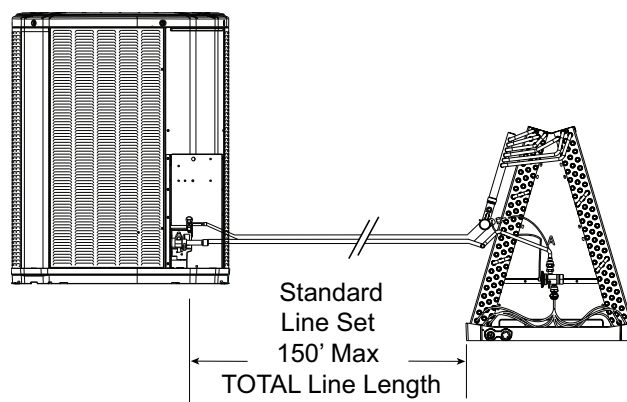
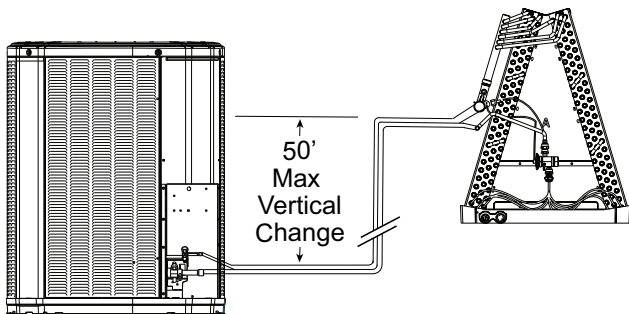
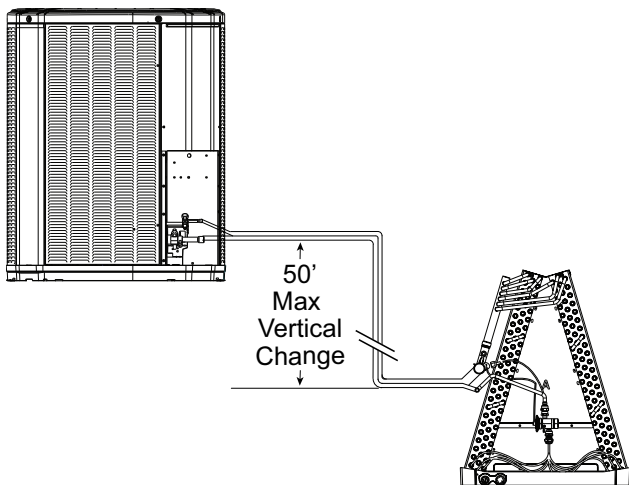
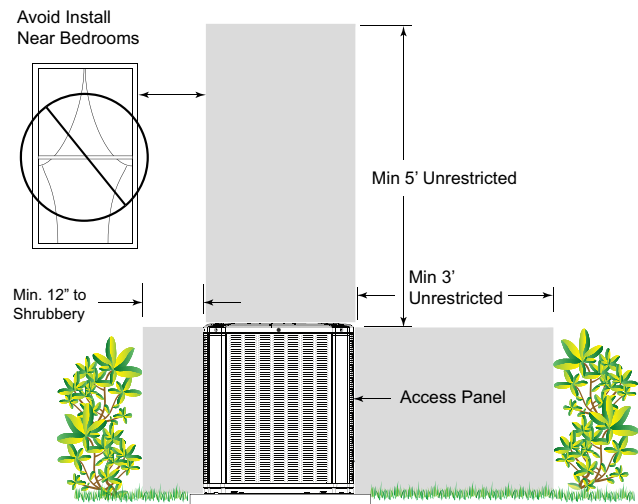


Figure 3. Refrigerant piping vertical change limit

Figure 4. Refrigerant piping vertical change limit


Suggested Locations for Best Reliability

- Ensure the top discharge area is unrestricted for at least five (5) feet above the unit.
- Three (3) feet clearance must be provided in front of the control box (access panels) and any other side requiring service.
- Do not locate close to bedrooms as operational sounds may be objectionable.
- Position the outdoor unit a minimum of 12-inch from any wall or surrounding shrubbery to ensure adequate airflow.
- Outdoor unit location must be far enough away from any structure to prevent excess roof runoff water from pouring directly on the unit.
- Please reference Indoor Unit Installer's Guide for correct specifications on indoor unit install.

Figure 5. Suggested locations for best reliability


Coastal Considerations

If installed within one mile of salt water, including seacoasts and inland waterways, models without factory supplied Seacoast Salt Shields require the addition of BAYSEAC001 (Seacoast Kit) at installation time.

Unit Preparation

Prepare the Unit for Installation

1. Check for damage and report promptly to the carrier any damage found to the unit.
2. To remove the unit from the pallet, remove tabs by cutting with a sharp tool.

Setting the Unit

Pad Installation

When installing the unit on a support pad, such as a concrete slab, consider the following:

- The pad should be at least 1-inch larger than the unit on all sides.
- The pad must be separate from any structure.
- The pad must be level.
- The pad should be high enough above grade to allow for drainage.
- The pad location must comply with National, State, and Local codes.

Refrigeration

Refrigerant Line Considerations

Table 3. Refrigerant line and service valve connection sizes

Model	Rated Line Sizes (in.)		Service Valve Connection Sizes (in.)	
	Vapor Line	Liquid Line	Vapor Line Connection	Liquid Line Connection
5TTR6018A	3/4	5/16	3/4	5/16
5TTR6024A	3/4	5/16	3/4	5/16
5TTR6030A	3/4	5/16	3/4	5/16
5TTR6036A	3/4	5/16	3/4	5/16
5TTR6042A	7/8	5/16	7/8	5/16
5TTR6048A	7/8	5/16	7/8	5/16
5TTR6060A	1-1/8	5/16	7/8	5/16

Table 4. Alternate refrigerant line and service valve connection sizes

Model	Alternate Line Sizes (in.)		Service Valve Connection Sizes (in.)	
	Vapor Line	Liquid Line	Vapor Line Connection	Liquid Line Connection
5TTR6018A	5/8	3/8	3/4	5/16
5TTR6024A	5/8	3/8	3/4	5/16
5TTR6030A	5/8	3/8	3/4	5/16
5TTR6036A	5/8	3/8	3/4	5/16
5TTR6042A	3/4	3/8	7/8	5/16
5TTR6048A	3/4	3/8	7/8	5/16
5TTR6060A	7/8	3/8	7/8	5/16

Factory Charge

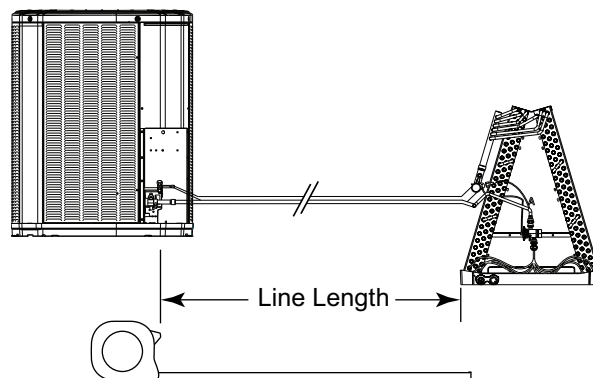
The outdoor condensing units are factory charged with the system charge required for the outdoor condensing unit, fifteen (15) ft. of tested connecting line, and the nominal rated indoor evaporative coil match. Always verify proper system charge via subcooling (TXV/EEV) or superheat (fixed orifice) per the unit nameplate.

Required Refrigerant Line Length

Determine required line length and lift.

Total Line Length = _____ Ft.

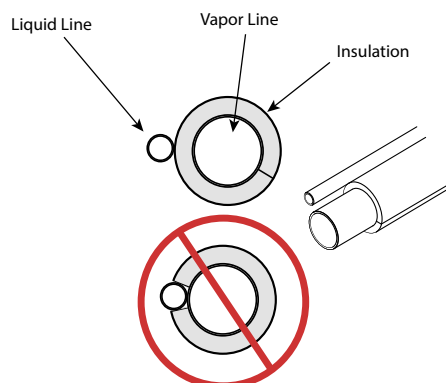
Total Vertical Change (lift) = _____ Ft.



Refrigerant Line Insulation

Important: The vapor line must always be insulated. Do not allow the Liquid Line and Vapor Line to come in direct (metal to metal) contact.

Figure 6. Refrigerant line insulation



Refrigerant Line Routing

Precautions

Important: Take precautions to prevent noise within the building structure due to vibration transmission from the refrigerant lines.

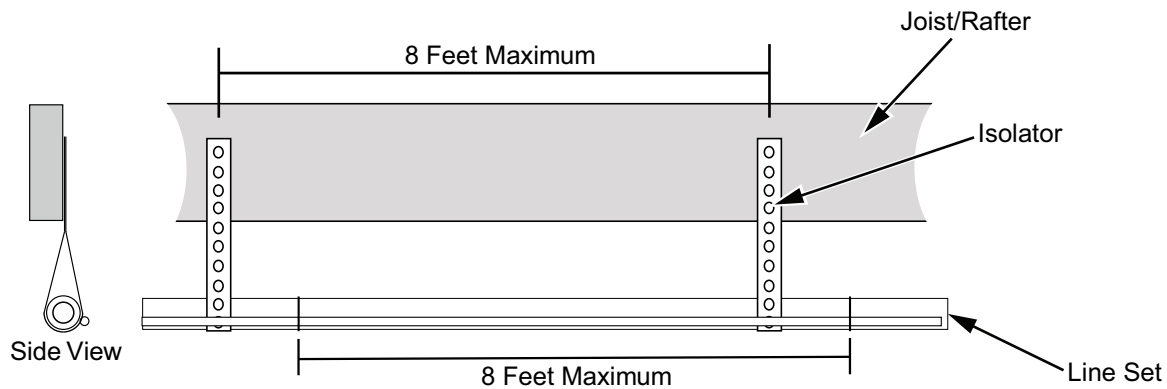
Comply with national, state, and local codes when isolating line sets from joists, rafters, walls, or other structural elements.

For example:

- When the refrigerant lines need to be fastened to floor joists or other framing in a structure, use isolation type hangers.
- Isolation hangers should also be used when refrigerant lines are run in stud spaces or enclosed ceilings.
- Where the refrigerant lines run through a wall or sill, they should be insulated and isolated.
- Isolate the lines from all ductwork.
- Minimize the number of 90° turns.

Secure the vapor line from joists using isolators every 8 feet. Secure the liquid line directly to the vapor line using tape, wire, or other appropriate method every 8 feet.

Figure 7. Isolation from joist/rafter



Secure the vapor line using isolators every 8 feet. Secure the liquid line directly to the vapor line using tape, wire, or other appropriate method every 8 feet.

Figure 8. Isolation in wall spaces

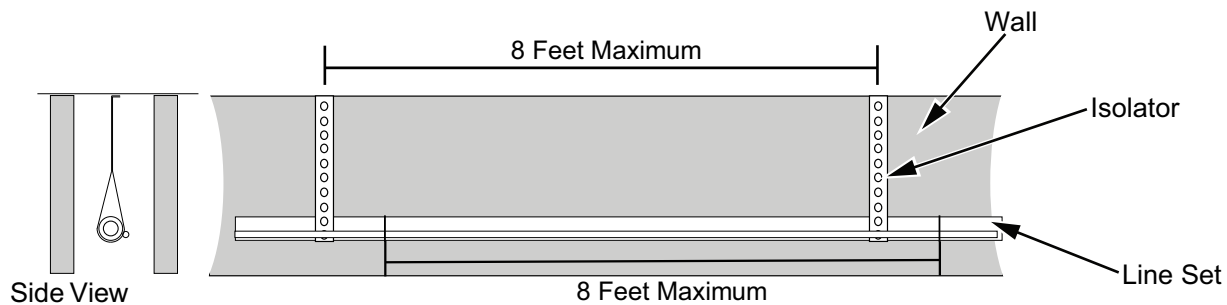


Figure 9. Isolation through wall

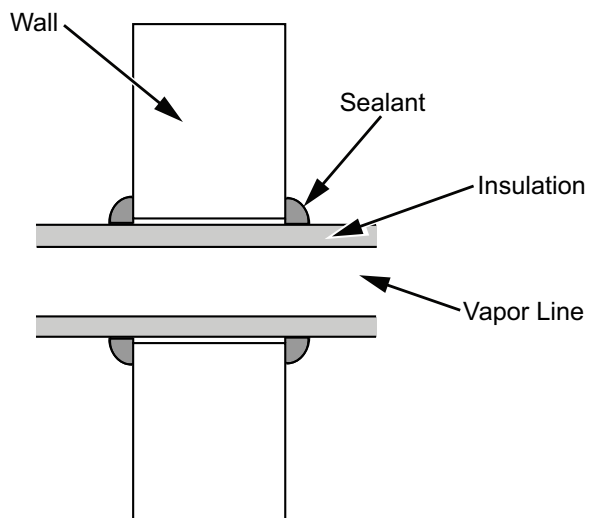
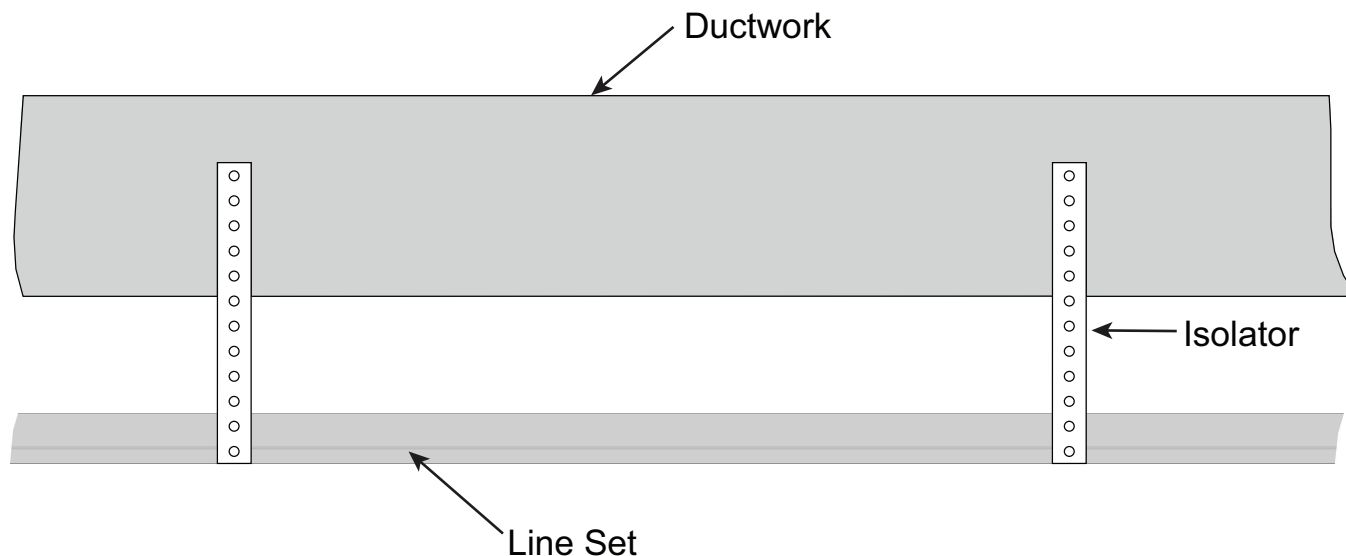


Figure 10. Incorrect lineset installation



Do not hang line sets from ductwork.

Refrigerant Line Brazing

Braze the Refrigerant Lines

1. Remove caps or plugs. Use a deburring tool to deburr the pipe ends. Clean both internal and external surfaces of the tubing using an emery cloth.
2. Remove the pressure tap cap and valve cores from both service valves.
3. Purge the refrigerant lines and indoor coil with dry nitrogen.

Note: A2L equipment shall have red marked service ports and pipes through which refrigerant is serviced.

4. Wrap a wet rag around the valve body to avoid heat damage and continue the dry nitrogen purge.
 - a. Braze the refrigerant lines to the service valves.
 - b. For units shipped with a field-installed external drier, check liquid line filter driers directional flow arrow to confirm correct direction of refrigeration flow (away from outdoor unit and toward evaporator coil) as illustrated. Braze the filter drier to the Liquid Line.
 - c. Continue the dry nitrogen purge. Do not remove the wet rag until all brazing is completed.

Important: Remove the wet rag before stopping the dry nitrogen purge.

Notes:

- Install drier in Liquid Line.
- Precautions should be taken to avoid heat damage to basepan during brazing. It is recommended to keep the flame directly off of the basepan.

5. Replace the pressure tap valve cores and plastic tabs after the service valves have cooled.

Figure 11. Removal of caps or plugs from pipe ends

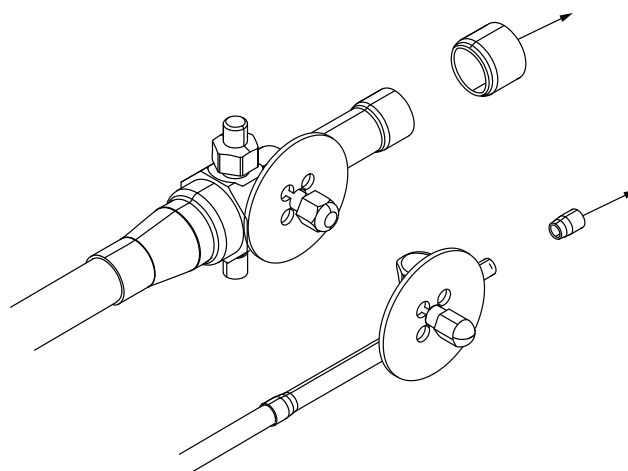


Figure 12. Removal of pressure cap and valve cores from service valves

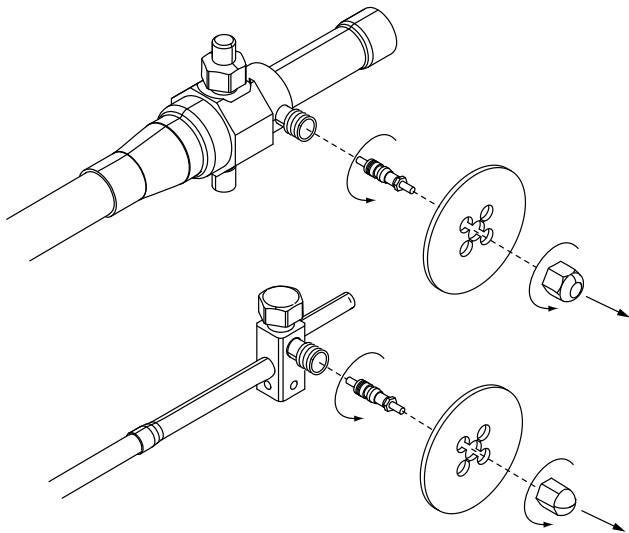


Figure 13. Purging of refrigerant lines

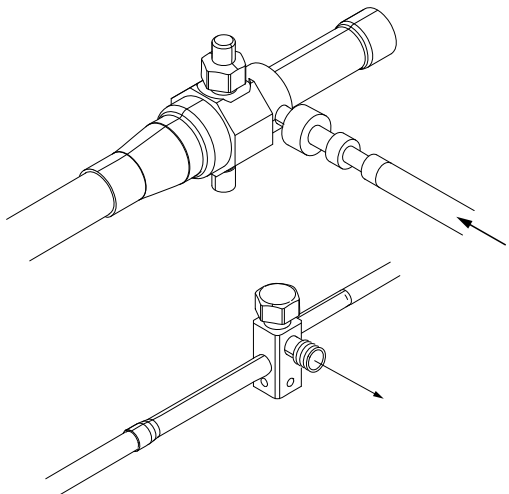


Figure 14. Wrapping of wet rag

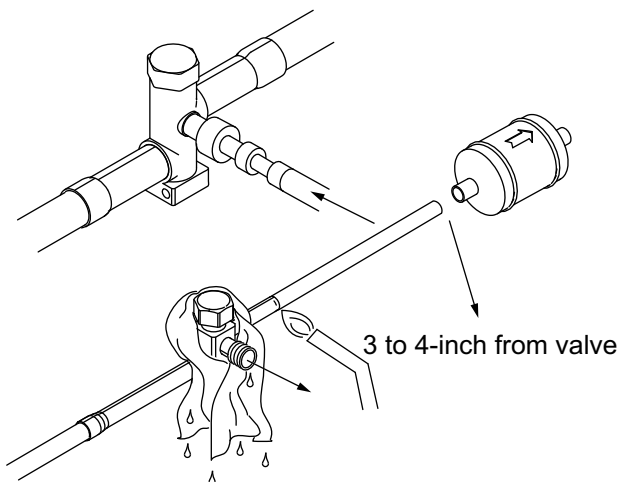
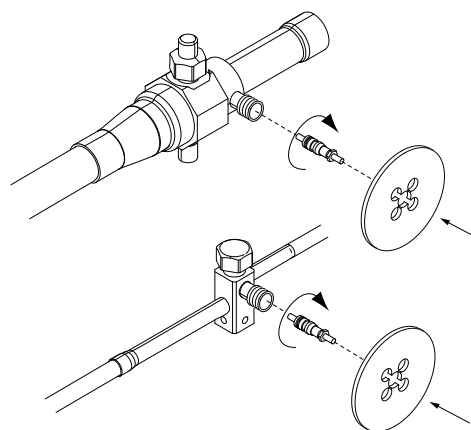


Figure 15. Re-installation of pressure valve cores and plastic tabs



Refrigerant Line Leak Check

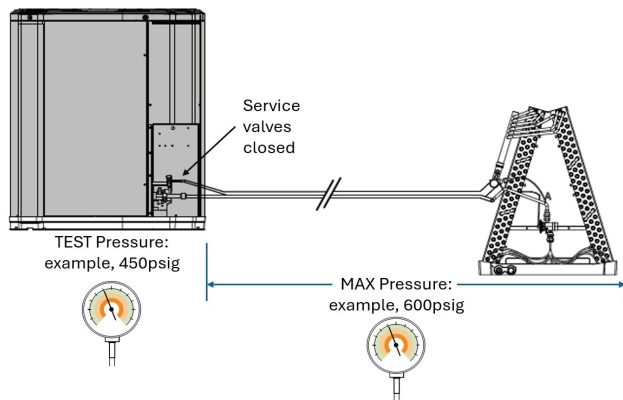
Check for Leaks

After completion of field piping for split systems, the field pipework shall be pressure tested with nitrogen and then vacuum tested prior to refrigerant charging.

Important:

1. Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks.
2. The following leak detection methods are deemed acceptable for all refrigerant systems:
 - Electronic leak detectors calibrated for R-454B (with a sensitivity of 5 grams/year).
 - Bubble method.
3. The outdoor unit should not be tested higher than 450 psig for servicing or component replacement. The indoor unit and linesets should be tested to the max pressure specified on the outdoor or indoor unit nameplate. The service valves should be closed when pressure testing the evaporator coil and linesets to separate the outdoor unit from the indoor unit.

Figure 16. Refrigerant line leak check



1. Final Pressure Check:

Isolate the outdoor unit from the evaporator coil and linesets using the service valves. Pressurize the evaporator coil and linesets to the max pressure specified on the outdoor or indoor unit nameplate for a minimum of 60 minutes. Do not add additional refrigerant or test gas after reaching the evaporator coil specified pressure. The system should show no loss of pressure once pressurized. Once the pressure test is complete follow the steps for evacuation.

2. Preliminary Pressure Check (*Optional):

Pressurize the refrigerant lines and evaporator coil to 150 psig using dry nitrogen. Check for leaks by using a soapy solution or bubbles at each brazed location. Remove pressure and repair any leaks before continuing.

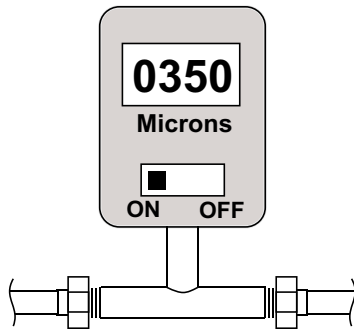
Evacuation and Servicing

Evacuate the Refrigerant Lines and Indoor Coil

Important: Do not open the service valves until the refrigerant lines and indoor coil leak check and evacuation are complete.

1. Evacuate until the micron gauge reads no higher than 350 microns, then close the valve to the vacuum pump.

Figure 17. Observe micron gauge reading



2. Observe the micron gauge. Evacuation is complete if the micron gauge does not rise above 500 microns in one minute.

Figure 18. Stop watch



3. Once evacuation is complete, clear the vacuum pump and micron gauge, then close the valve on the manifold gauge set.

Servicing

- If repairs must be made after system is charged, properly and safely remove or isolate refrigerant and purge the section of the system needing repair with nitrogen gas or oxygen-free nitrogen prior to opening the circuit.
- The Refrigerant charge shall be recovered into the correctly marked recovery cylinders.

- Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and the ventilation is available.
- Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.
- Ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. Only use cylinders designated for the recovered refrigerant and labelled for the refrigerant. Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order.
- A set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Ensure any associated electrical components are sealed.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder. Do not mix refrigerants.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that A2L refrigerant does not remain within the lubricant.

Service Valves

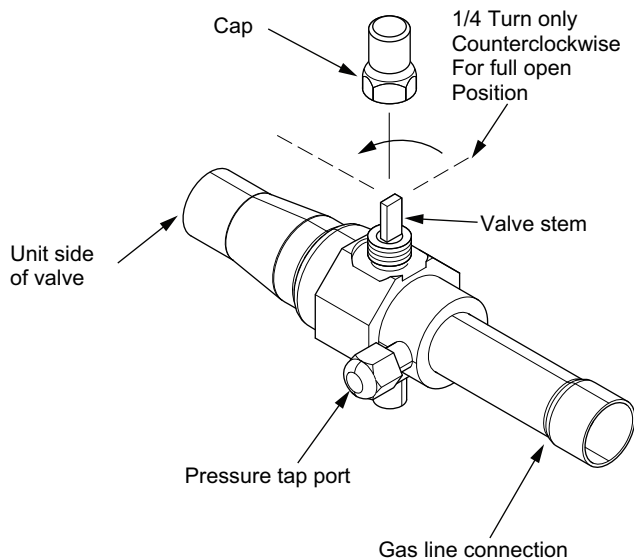
Open the Gas Service Valve First

Important: Leak check and evacuation must be completed before opening the service valves.

Note: Do not vent refrigerant gases into the atmosphere.

1. Remove valve stem cap.
2. Using an adjustable wrench, turn valve stem 1/4 turn counterclockwise to the fully open position.
3. Replace the valve stem cap to prevent leaks. Tighten finger tight plus an additional 1/6 turn.

Note: Service valves may be ball or angle style.

Figure 19. Gas service valve


Open the Liquid Service Valve Second

⚠ WARNING

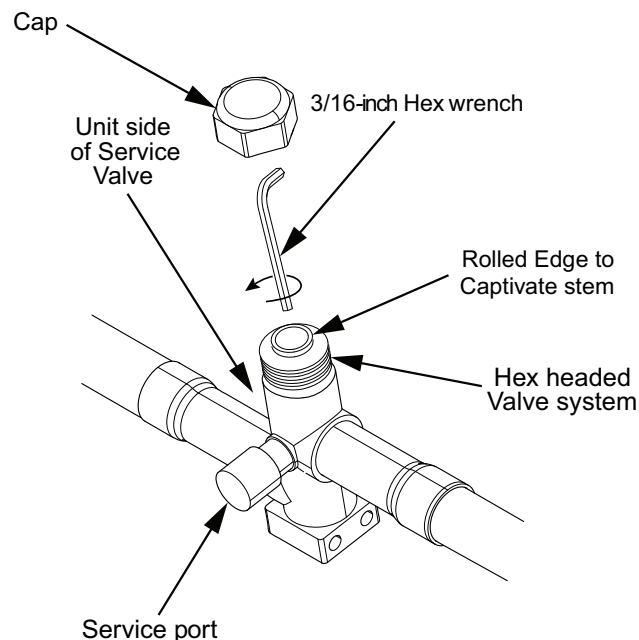
System Charge!

Failure to follow instructions below could result in abrupt release of system charge and could result in serious injury or property damage.

When opening the suction and liquid line service valve, turn the valve stem counterclockwise only until the stem contacts the rolled edge. Do not apply torque.

Important: Leak check and evacuation must be completed before opening the service valves.

1. Remove service valve cap.
2. Fully insert 3/16-inch hex wrench into the stem and back out counterclockwise until valve stem just touches the rolled edge (approximately five (5) turns).
3. Replace the valve cap to prevent leaks. Tighten finger tight plus an additional 1/6 turn.

Figure 20. Liquid service valve




Electrical

Low Voltage

Low Voltage Maximum Wire Length

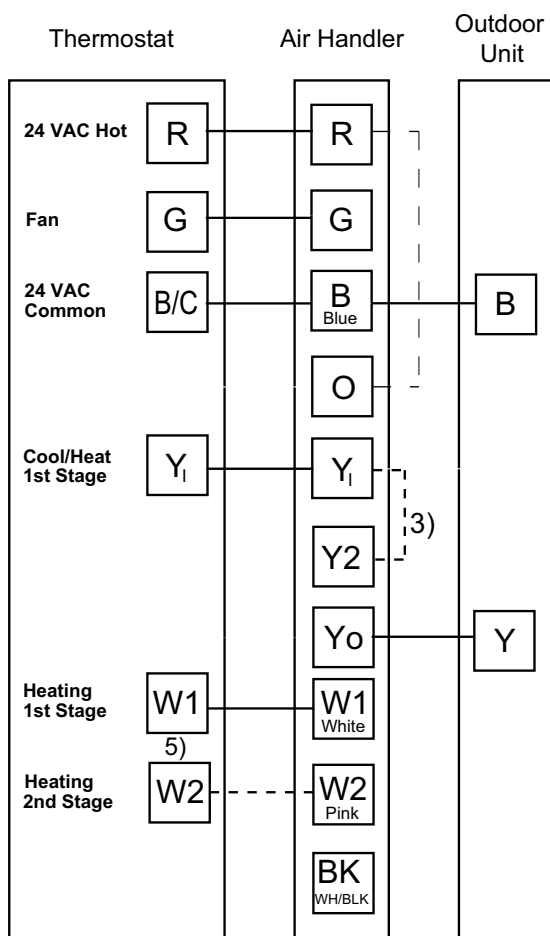
The following table defines the maximum total length of low voltage wiring from the outdoor unit, to the indoor unit, and to the thermostat.

Table 5. Low voltage maximum wire length

24 Volts	
Wire Size	Max. Wire Length (ft.)
18 AWG	150
16 AWG	225
14 AWG	300

Low Voltage Connection Diagrams

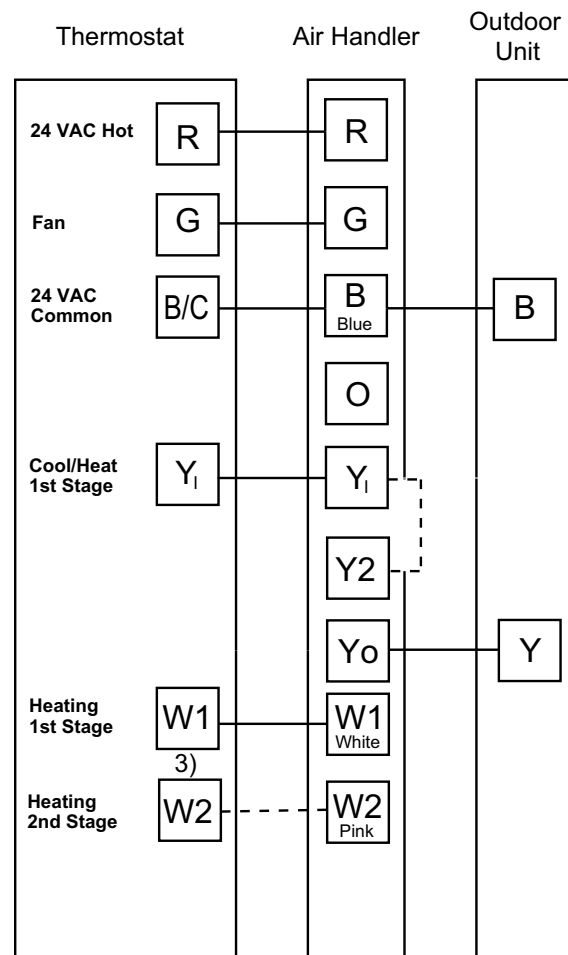
Figure 21. Single stage, AC, 5TEM6



1. Units with pigtails require wirenuts for connections.
2. Cap all unused wires.
3. When BK is used, do not connect Y2 at the air handler.

4. When BK is used, cut the jumper between R and BK on the control board. See indoor wiring schematic for details.
5. In AC systems, for multiple stages of electric heat, jumper W1 and W2 together if comfort control has only one stage of heat.

Figure 22. Single stage, AC, 5TEM4



1. Units with pigtails require wirenuts for connections.
2. Cap all unused wires.
3. In AC systems, for multiple stages of electric heat, jumper W1 and W2 together if comfort control has only one stage of heat.



⚠ WARNING

Safety Hazard!

Failure to follow instructions below could result in death or serious injury, and property damage.
Confirm the cabling is protected from wear and tear, corrosion, excessive pressure, vibration, sharp edges, and any other adverse environmental effects.



System Start-Up

1. Make sure "[Refrigerant Line Brazing](#)," p. 11 through "[High Voltage](#)," p. 17 have been completed.
2. Turn on the disconnect(s) to apply power to the indoor and outdoor units.
3. Wait one hour before starting the unit if compressor crankcase heater accessory is used and the outdoor ambient is below 70°F.
4. Set the system mode to Cool and call for capacity (if conditions are correct for cooling).



System Charge Adjustment

Temperature Measurements

Note: Systems can be rated with TXV, EEV or Piston.
Ensure charging method is correct.

Important:

1. Installer must mark/write the total refrigerant charge on the OD unit label after adjusting for indoor coil and lineset. Technicians must have their refrigerant cylinder on a scale during the charging procedure and measure how much additional refrigerant is put in the system (additional over the factory charge). The additional charge must be recorded on the label provided on the outdoor unit as well as the resulting total system charge.
2. Standard service trucks and vans may not carry more than six 25# cylinders (< 220 lb of A2L refrigerant total).
3. A2L approved equipment required for leak detection, charge and recovery.
4. Ensure that contamination of different refrigerants does not occur when using charging equipment.
5. A set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Ensure any associated electrical components are sealed.

Check the outdoor temperatures.

Subcooling (in cooling mode) is the only recommended* method of charging above 55° F ambient outdoor temperature.

Note: For Superheat (In Cooling Mode), see the .

Weigh-In Method can be used for initial installation, or system replacement when power is not available or when the desired temperatures for the standard charging method are outside normal bounds. See “Weigh-in Method for Charging,” p. 24.

For best results the indoor temperature should be kept between 70° F to 80° F.

Note: It is important to return in the spring or summer to accurately charge the system in the cooling mode when outdoor ambient temperature is above 55° F.

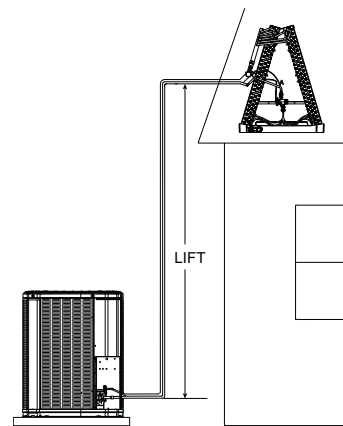
Subcooling Charging in Cooling (Above 55°F Outdoor Temperature)

1. Use the refrigerant line total length and lift measurements from “Required Refrigerant Line Length,” p. 9.

Total Line Length = _____ Ft.

Vertical Change (Lift) = _____ Ft.

Figure 26. Refrigerant line total length and lift



2. Determine the final subcooling target using total line length and lift measured in Step 1. and the charts below.

Figure 27. Subcool charging corrections – models 018A, 024A, 030A, and 036A

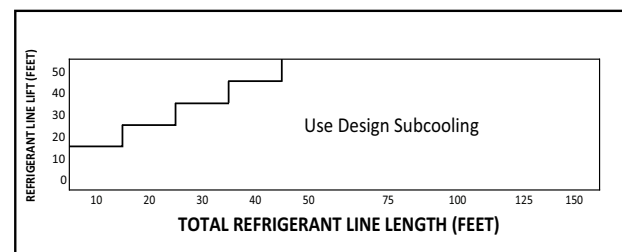


Figure 28. Subcool Charging Corrections – models 042A and 048A

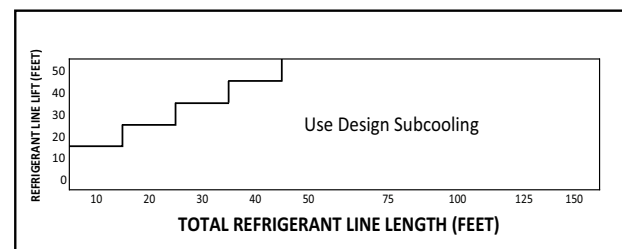
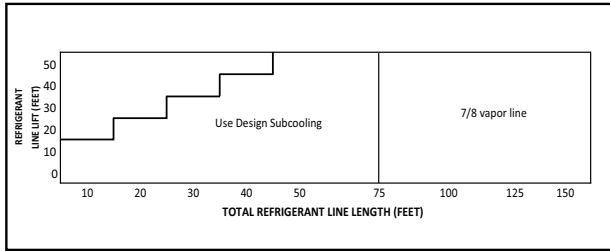


Figure 29. Subcool Charging Corrections – model 060A



Design Subcooling Value = _____ °F

(from nameplate or Service Facts)

Subcooling Correction = _____ °F

Final Subcooling Value = _____ °F

3. Stabilize the system by operating for a minimum of 20 minutes whenever charge is removed or added before accurate measurements can be made.
4. Measure the liquid line temperature and pressure at the outdoor unit's service valve.

Measured Liquid Line Temp = _____ °F

Liquid Gage Pressure = _____ PSI

Final Subcooling Target = _____ °F

5. Use the final subcooling target, refrigerant temperature and pressure from [Step 4.](#), to determine the proper liquid gage pressure using [Table 6, p. 21](#).

Example: Assume a 12°F Final Subcooling Target and liquid temp of 90°F.

- a. Locate 12°F Final Subcooling in [Table 6, p. 21](#).
- b. Locate the Liquid Temperature (90°F) in the left column.
- c. The Liquid Gage Pressure should be approximately 327 PSI. (This is the shown as the intersection of the Final Subcooling column and the Liquid Temperature row).

Figure 30. Charging the unit

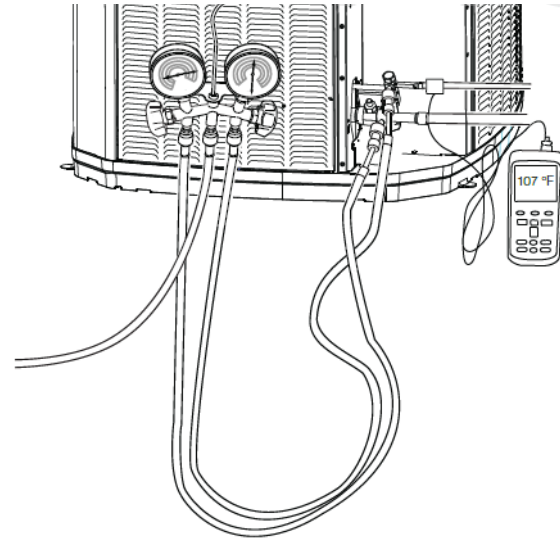


Table 6. R-454B refrigerant charging chart

Liquid Temp(° F)	Design Subcooling (°F)						
	8	9	10	11	12	13	14
	Liquid Gauge Pressure (PSI)						
55	170	172	175	178	181	184	187
60	184	187	190	194	197	200	203
65	200	203	206	210	213	217	220
70	217	220	223	227	230	234	238
75	234	238	241	245	249	252	256
80	252	256	260	264	268	272	276
85	272	276	280	284	288	292	297
90	292	297	301	305	309	314	318
95	314	318	323	327	332	336	341
100	336	341	346	351	355	360	365
105	360	365	370	375	380	385	390
110	385	390	396	401	406	412	417
115	412	417	422	428	433	439	445
120	439	445	450	456	462	468	474
125	468	474	480	486	492	498	504

6. Adjust refrigerant level to attain proper gage pressure. Add refrigerant if the Liquid Gauge Pressure is lower than the chart value.
 - a. Connect gauges to refrigerant bottle and unit as illustrated.
 - b. Purge all hoses.
 - c. Open bottle.
 - d. Stop adding refrigerant when liquid line temperature and Liquid Gauge Pressure



System Charge Adjustment

matches the charging chart Final Subcooling Target.

Recover refrigerant if the Liquid Gauge Pressure is higher than the chart value.

7. Stabilize the system.

- Wait 20 minutes for the system condition to stabilize between adjustments.

Note: When the Liquid Line Temperature and Gauge Pressure approximately match the chart, the system is properly charged.

- Remove gauges.
- Replace service port caps to prevent leaks. Tighten finger tight plus an additional 1/6 turn.

8. Verify typical performance.

See "Pressure Curves," p. 29 to verify typical performance.

Figure 31. Charging the unit

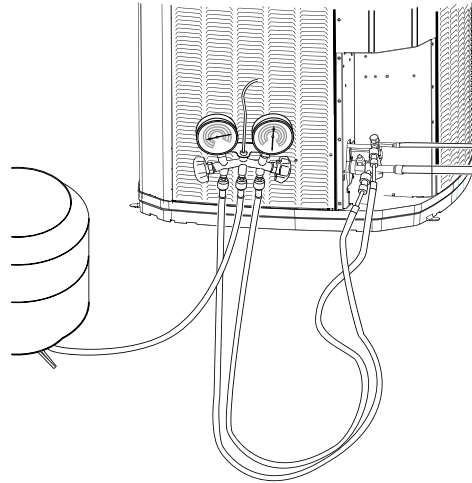
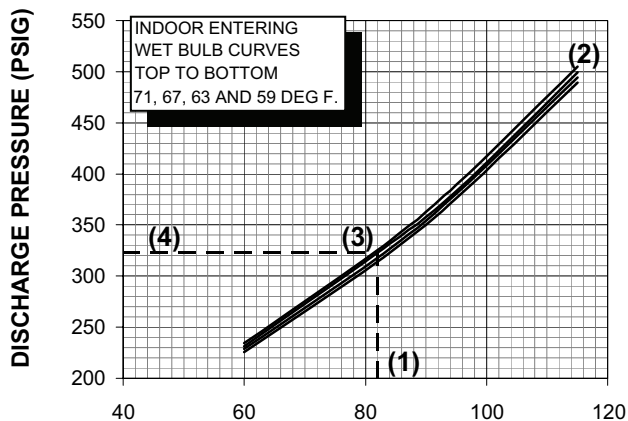
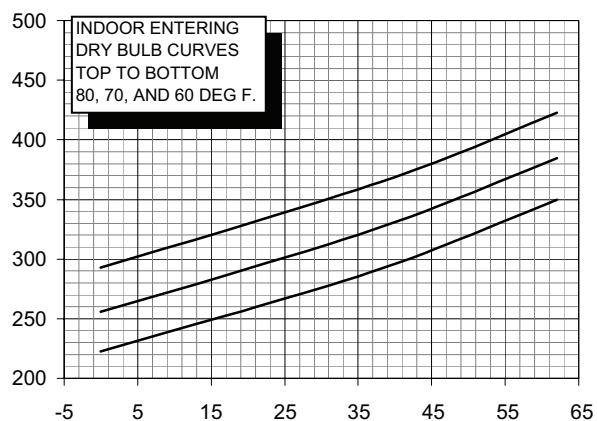


Figure 32. Pressure curve sample

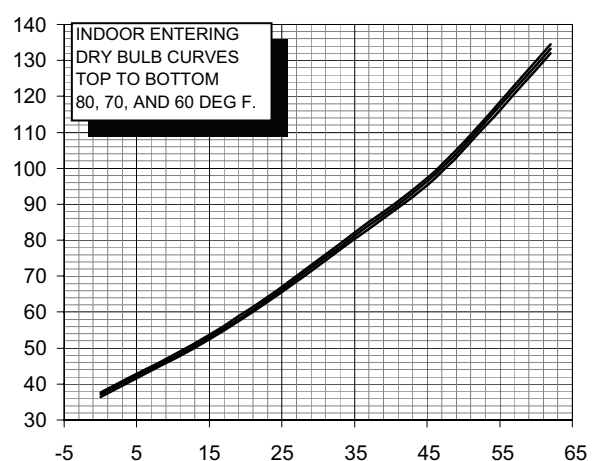
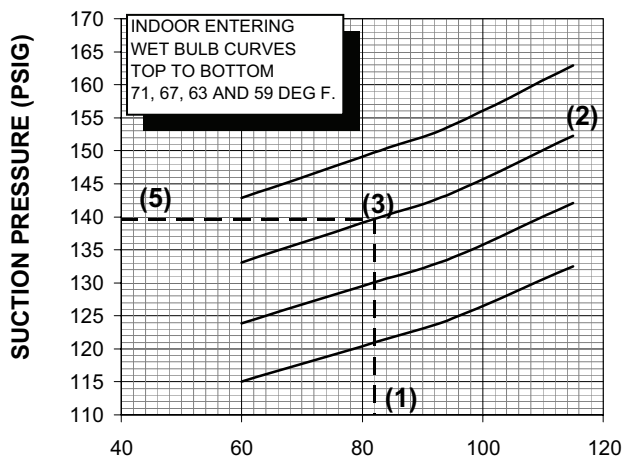
Cooling @ 1450 SCFM



Heating @ 1350 SCFM



OUTDOOR TEMPERATURE (Degree F)



System Charge Adjustment

9. Record System Information for reference.

Record system pressures and temperatures after charging is complete.

Outdoor model number = _____

Measured Outdoor Ambient = _____ °F

Measured Indoor Ambient = _____ °F

Measured Liquid Line Temp = _____ °F

Measured Suction Line Temp = _____ °F

Liquid Gauge Pressure = _____ PSI

Suction Gauge Pressure = _____ PSI

10. If repairs must be made after system is charged, properly and safely remove and isolate refrigerant and purge the section of the system needing repair with oxygen free nitrogen prior to opening the circuit.

The refrigerant charge should be recovered into the correctly marked recovery cylinders. Ensure that the

correct number of cylinders for holding the total system charge is available. Only use cylinders designated for the recovered refrigerant and labelled for that refrigerant. Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order.

Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder. Do not mix refrigerants.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that Flammable Refrigerant does not remain within the lubricant.

Table 7. Nitrogen purge times

Flow Rate	Lineset Length			
CuFT/Hr	<50 feet	<100 feet	<150 feet	<200 feet
15	2 minutes	4 minutes	6 minutes	8 minutes
30	1 minute	2 minutes	3 minutes	4 minutes
60	1 minute	1 minute	2 minutes	2 minutes

Table 8. Fixed orifice superheat charging table

	Indoor Wet Bulb Temp (°F)																													
Outdoor Dry Bulb Temp. (F)		50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78
	55	7	9	10	11	12	14	15	17	18	20	21	23	24	26	27	29	30	—	—	—	—	—	—	—	—	—	—	—	—
	60	5	7	8	9	10	12	13	15	16	18	19	21	22	24	25	27	28	30	31	—	—	—	—	—	—	—	—	—	—
	65	—	—	4	6	8	10	11	13	14	16	17	18	19	21	22	24	25	27	28	27	31	—	—	—	—	—	—	—	—
	70	—	—	—	—	5	7	8	10	11	13	14	16	17	18	19	21	22	24	25	27	28	30	31	—	—	—	—	—	—
	75	—	—	—	—	—	—	5	6	7	9	10	12	14	16	18	19	21	22	24	26	28	29	31	32	—	—	—	—	—
	80	—	—	—	—	—	—	—	—	4	6	7	9	10	11	12	14	16	18	19	21	23	25	26	28	29	31	33	—	—
	85	—	—	—	—	—	—	—	—	—	—	4	6	7	9	10	13	14	16	18	20	21	23	24	26	28	29	30	31	32
	90	—	—	—	—	—	—	—	—	—	—	—	—	4	6	8	10	11	13	14	16	18	20	22	24	25	27	28	30	31
	95	—	—	—	—	—	—	—	—	—	—	—	—	—	—	4	6	8	10	13	14	16	18	20	22	23	25	26	28	29
	100	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	6	8	10	12	13	16	18	20	21	23	25	27	29
	105	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	4	6	7	9	11	13	15	18	20	22	24	26	28
	110	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	4	7	9	11	13	16	18	21	23	26	28
	115	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	6	9	12	14	16	19	21	24	26

Using a digital psychrometer, measure the return air wet-bulb temperature at the unit just before the coil. Also measure the outdoor dry-bulb temperature. Use these temperatures to locate the target superheat on the charging table. Do not attempt to charge the system if these conditions fall outside of this charging table.

Add refrigerant to decrease total superheat. remove refrigerant to increase total superheat. Always allow 10 to 15 minutes of operation after any refrigerant or air flow change prior to determining the final superheat.



System Charge Adjustment

Weigh-in Method for Charging

Weigh-In Method can be used for the initial installation, or anytime a system charge is being replaced. Weigh-In Method can also be used when power is not available to the equipment site or operating conditions (indoor/outdoor temperatures) are not in range to verify with the subcooling charging method.

Calculating charge using the weigh-in method:

1. Measure in feet the distance between the outdoor unit and the indoor unit and record on Line 1. Include the entire length of the line from the service valve to the IDU (minus 10 ft).

Line length (ft) = _____

2. Enter the charge multiplier (0.47 oz./ft for 3/8-inch and 0.30 oz./ft for 5/16-inch).
3. Multiply the total length of refrigerant tubing (Line 1) times the value on Step 2. Record the result on Line 3 of the Worksheet.

Step 1 x Step 2 = _____

4. This is the amount of refrigerant to weigh-in prior to opening the service valves.

Refrigerant = _____



Checkout Procedures

Operational and Checkout Procedures

Final phases of this installation are the unit Operational and Checkout Procedures. To obtain proper performance, all units must be operated and charge adjustments made.

Important: *Perform a final unit inspection to be sure that factory tubing has not shifted during shipment. Adjust tubing if necessary so tubes do not rub against each other when the unit runs. Also be sure that wiring connections are tight and properly secured.*

After installation has been completed, it is recommended that the entire system be checked against the following list:

- ☐ Leak check refrigerant lines.
- ☐ Properly insulate suction lines and fittings.
- ☐ Properly secure and isolate all refrigerant lines.
- ☐ Seal passages through masonry. If mortar is used, prevent mortar from coming into direct contact with copper tubing.
- ☐ Verify that all electrical connections are tight.
- ☐ Observe outdoor fan during on cycle for clearance and smooth operation.
- ☐ Be sure that indoor coil drain line drains freely. Pour water into drain pan.
- ☐ Be sure that supply registers and return grilles are open and unobstructed.
- ☐ Be sure that a return air filter is installed.
- ☐ Be sure that the correct airflow setting is used. (Indoor blower motor).
- ☐ Operate complete system in each mode to ensure safe operation.
- ☐ Check the MCB or RDS is operational.

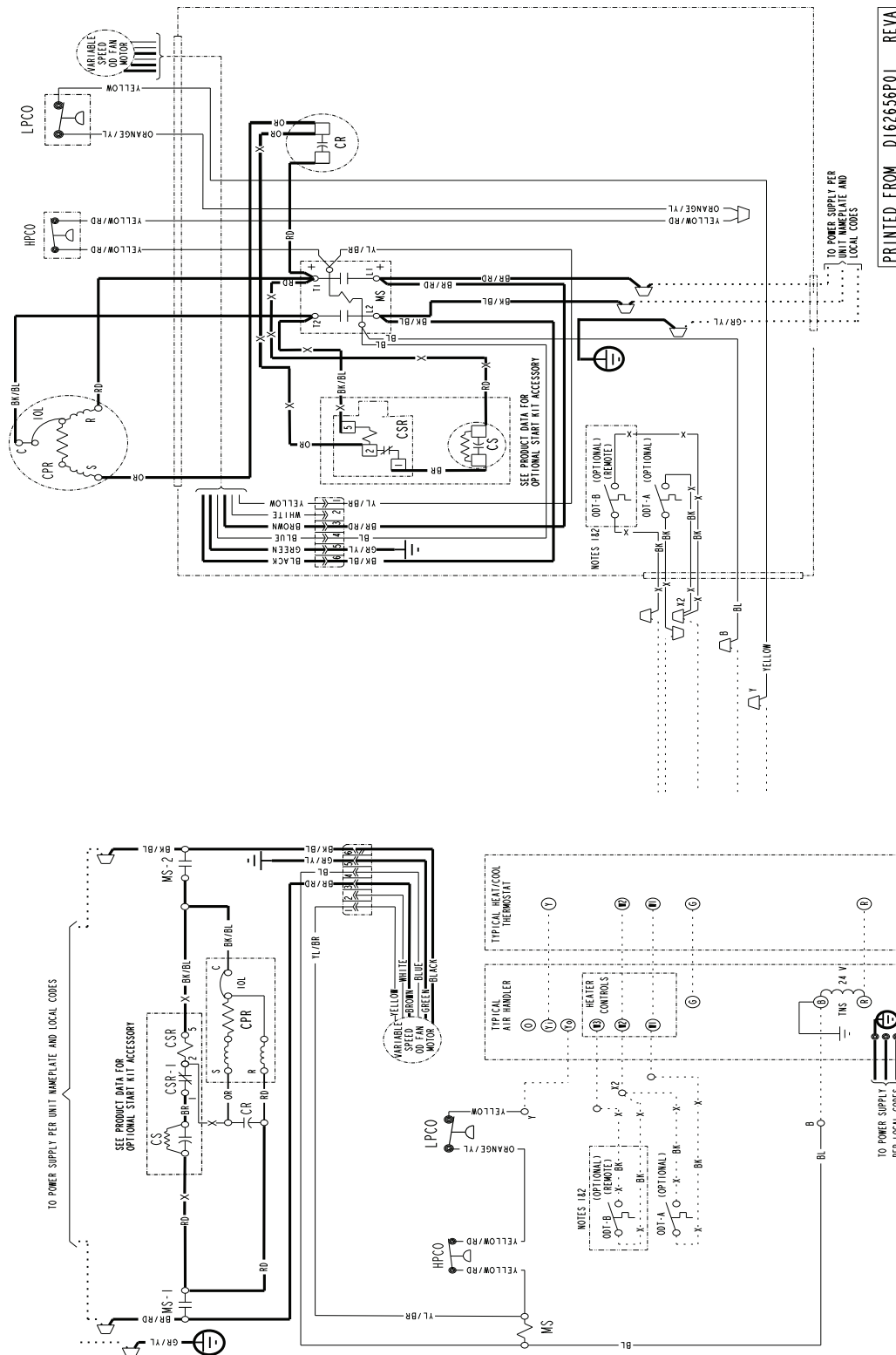


TO POWER SUPPLY PER UNIT NAMEPLATE AND LOCAL CODES

TO POWER SUPPLY PER LOCAL CODES

Wiring diagram for a 240V single phase unit with a 20A breaker. The diagram shows the internal wiring of the unit, including the capacitor, fan motor, and various control components. It includes terminals for power supply (BR, RD, BK, YL, OR, GR), thermostat (Y, W1, W2, W3, G, RD), and other controls (HPCO, LPCO, HPCO, LPCO, HPCO, LPCO). The diagram is labeled "TO POWER SUPPLY PER UNIT NAMEPLATE AND LOCAL CODES" and "TO POWER SUPPLY PER LOCAL CODES".

Figure 34. Wiring diagram - model 060





Wiring Diagrams

Figure 35. Wiring diagrams - notes and legend

NOTES:

1. IF ODT-B IS NOT USED. ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
2. IF ODT-A IS NOT USED. ADD JUMPER BETWEEN W1 & W2 AT AIR HANDLER.
3. LOW VOLTAGE (24 V) FIELD WIRING MUST BE 18 AWG MIN.
4. USE COOPER CONDUCTOR ONLY.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150V-TO-GROUND
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE

LEGEND

CF FAN CAPACITOR
CN WIRECONNECTOR
CPR COMPRESSOR
CR RUN CAPACITOR
CS STARTING CAPACITOR
CSR CAPACITOR SWITCHING RELAY
F INDOOR FAN RELAY
HPCO HIGH PRESSURE CUTOUT SWITCH
LPCO LOW PRESSURE CUTOUT SWITCH
IOL INTERNAL OVERLOAD PROTECTOR
SM SYSTEM ON-OFF SWITCH
MS COMPRESSOR MOTOR CONTACTOR
ODA OUTDOOR ANTICIPATOR
OFT OUTDOOR FAN THERMOSTAT
ODS OUTDOOR TEMPERATURE SENSOR
ODT OUTDOOR THERMOSTAT
SC SWITCH OVER VALVE SOLENOID
TDL DISCHARGE LINE THERMOSTAT
TNS TRANSFORMER

MAGNETIC COIL
 GROUND
 JUNCTION
 CAPACITOR
 WIRE NUT OR
TERMINAL
 TRANSFORMER
 FUSE
 TERMINAL BLOCK/BOARD
 RELAY CONTACT (N.O.)
 RELAY CONTACT (N.C.)
 24 V } FIELD INSTALLED
 LINE V } FACTORY WIRING

THERMISTOR
 TEMP ACTUATED SWITCH
 INTERNAL OVERLOAD PROTECTION
 PRESSURE ACTUATED SWITCH
 RESISTOR OR HEATING ELEMENT
 MOTOR WINDING
 POL. PLUG FEMALE HOUSING
(MALE TERMINALS)
 POL. PLUG MALE HOUSING
(FEMALE TERMINALS)
 24 V } FACTORY
LINE V } WIRING
 24 V } FIELD
LINE V } WIRING
 - - - - - FIELD INSTALLED
FACTORY WIRING

COLOR OF WIRE
BK/BL
 COLOR OF MARKER

BK	BLACK	RD	RED	OR	ORANGE
BL	BLUE	WH	WHITE	GR	GREEN
BR	BROWN	YL	YELLOW	PR	PURPLE
PK	PINK	LTBL	LIGHT BLUE		

▲ NOTE:

MATERIAL: WHITE POLYPROPYLENE SUITABLE FOR USE IN OUTDOOR ENVIRONMENT.
ADHESIVE: PRESSURE SENSITIVE ADHESIVE WITH RELEASE PAPER SUITABLE FOR
OUTDOOR APPLICATION ON PAINTED OR GALVANIZED SHEET METAL SURFACES.
SIZE: 8 1/2" X 11"



Pressure Curves

Cooling performance can be checked when the outdoor temperature is above 65°F.

To check cooling performance, select the proper indoor CFM, all pressures to stabilize. Measure indoor wet bulb temperature, outdoor temperature, liquid and suction pressures.

On the plots:

- Locate outdoor temperature
- Locate indoor wet bulb
- Find intersection of OD temperature and ID W.B
- Read discharge or suction pressure in the left column.

Example:

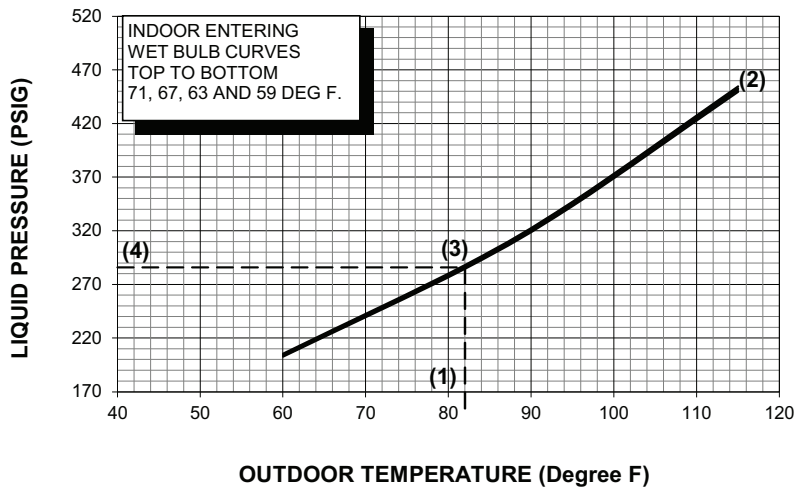
1. Outdoor temperature 82°F
2. In door wet bulb 67°F
3. At intersection
4. Discharge pressure @ 600 CFM is 304 psig
5. Suction pressure @ 600 CFM is 145 psig

Actual:

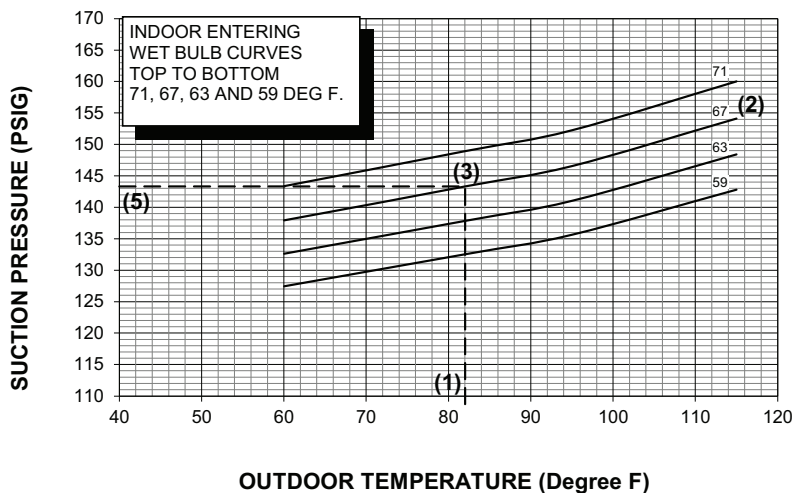
Discharge pressure should be +/- 10 psi of chart.

Suction pressure should be +/- 3 psi of chart.

Figure 36. Pressure curves - model 5TTR6018A1



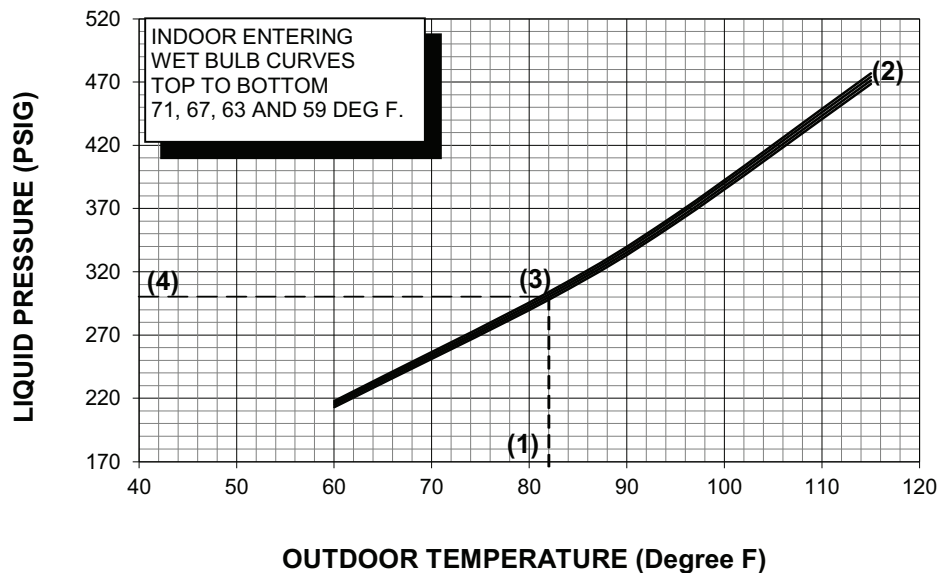
OD Model	Cooling @SCFM
5TTR6018A1	600





Pressure Curves

Figure 37. Pressure curves - models 5TTR6024A1, 5TTR6030A1, 5TTR6036A1, 5TTR6042A1, and 5TTR6048A1



OD Model	Cooling @SCFM
5TTR6024A1	750
5TTR6030A1	850
5TTR6036A1	950
5TTR6042A1	1150
5TTR6048A1	1350

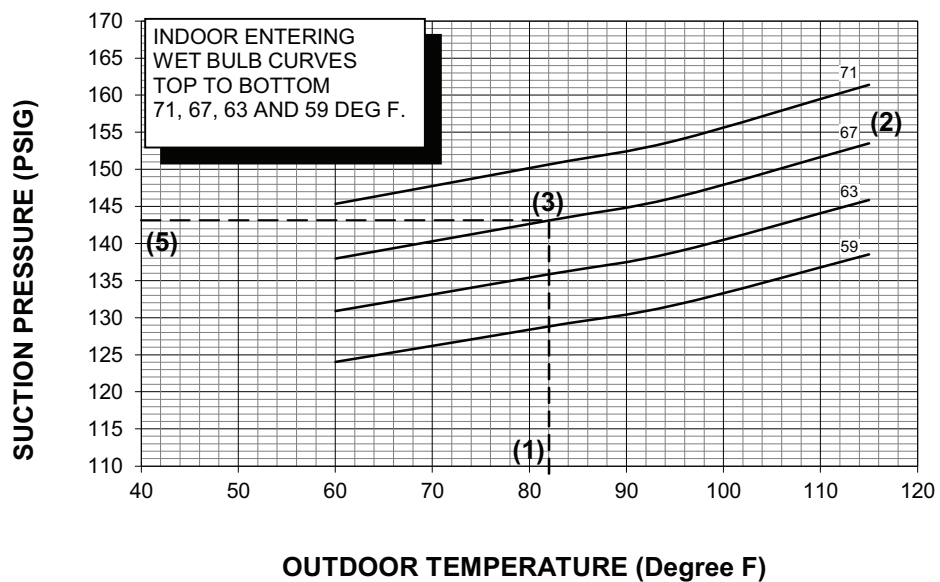
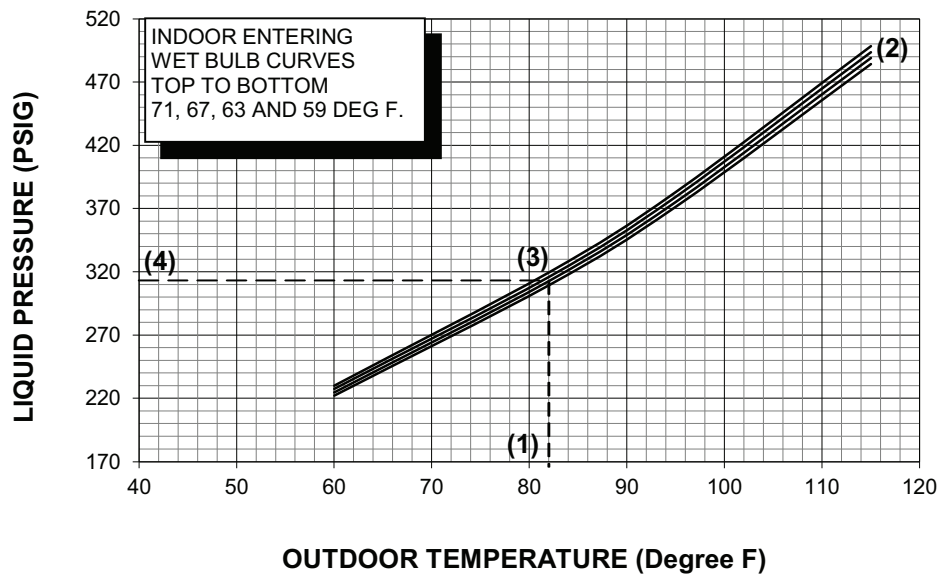
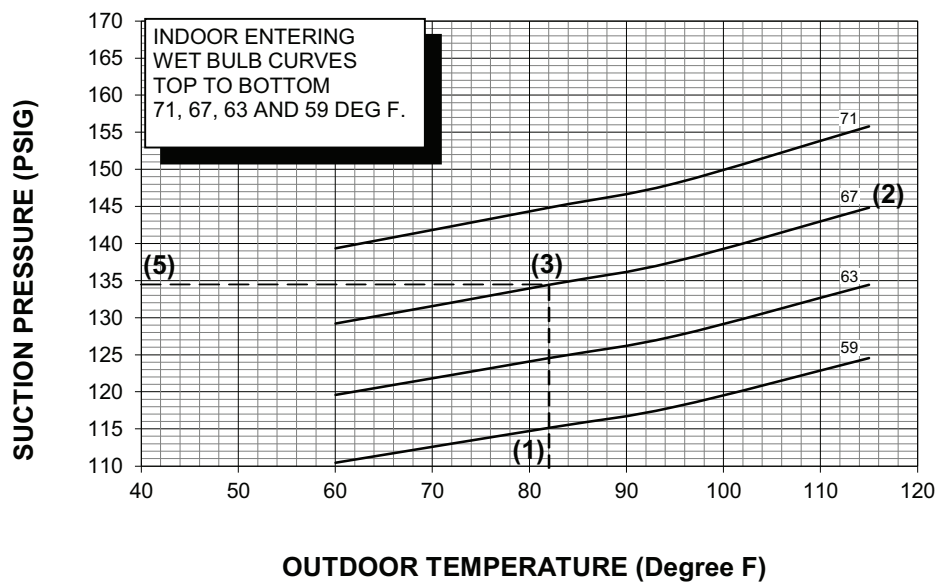


Figure 38. Pressure curves - model 5TTR6060A1


OD Model	Cooling @SCFM
5TTR6060A1	1450



Refrigeration Circuits

Figure 39. Refrigeration cycle for models 018, 030, and 042

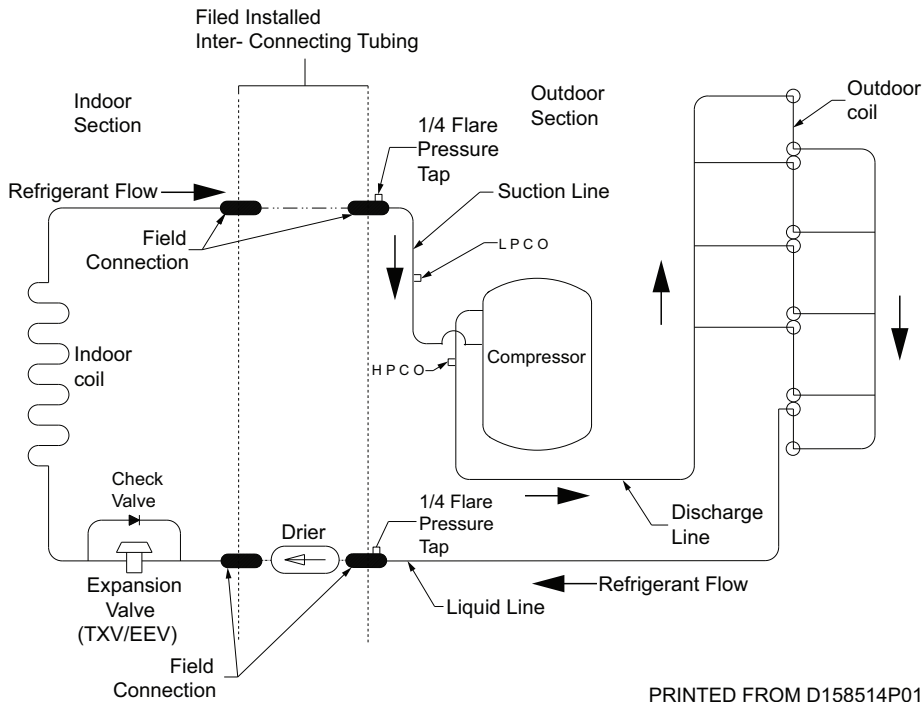


Figure 40. Refrigeration cycle for models 024 and 036

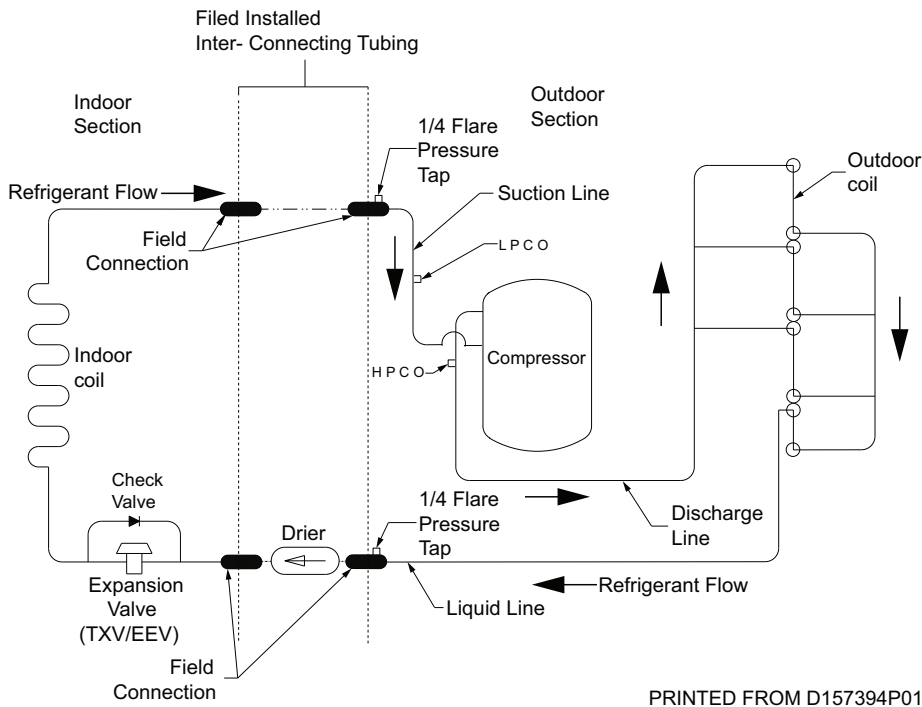
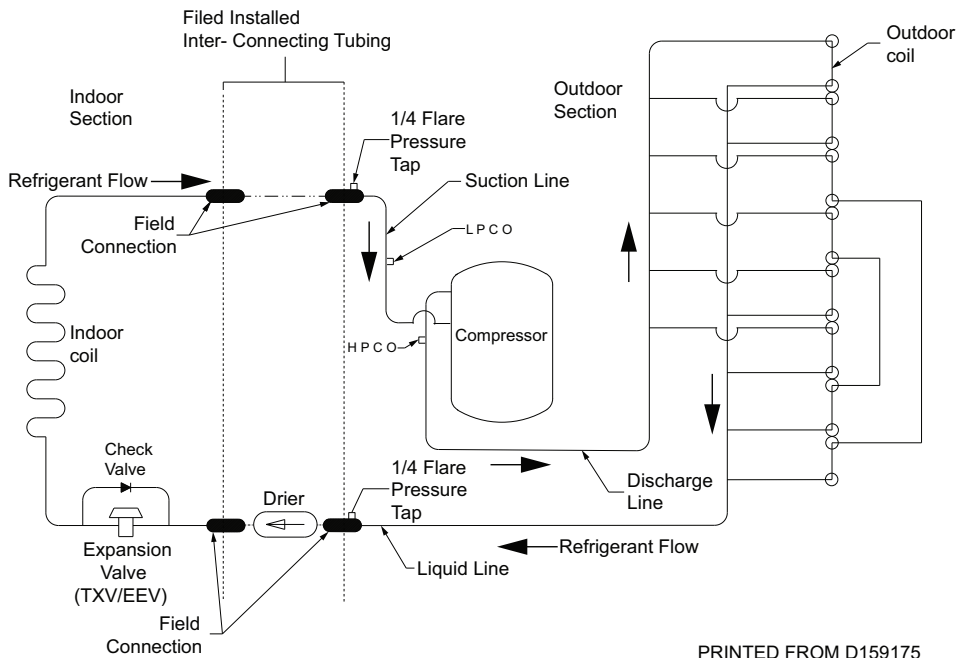


Figure 41. Refrigeration cycle for models 048 and 060



PRINTED FROM D159175

Refrigerant Detection System

The approved ID/OD combination will provide sufficient safe ventilation.

Airflow provided is sufficient to cover minimum room area including adjustments for altitude. All systems require a refrigerant detection system so no altitude adjustment factors are required.

Installer must ensure refrigerant detection system is connected and placed in appropriate orientation per application.

The control system power shall not be interrupted to ensure the refrigerant detection system is always functioning.

Please reference Indoor Unit installers guide for correct specification on refrigerant detection system.



Trane - by Trane Technologies (NYSE: TT), a global innovator - creates comfortable, energy efficient indoor environments for commercial and residential applications. For more information, please visit trane.com or tranetechnologies.com.

Trane has a policy of continuous data improvement and it reserves the right to change design and specifications without notice. We are committed to using environmentally conscious print practices.

ODR-SVX023B-EN 18 Apr 2026
Supersedes ODR-SVX023A-EN (December 2025)

©2026 Trane