

JL AUDIO®
A Garmin Brand



Stealthbox®
INSTALLATION GUIDE
for the

SBX-F-150-SCDBL/12TW3

SKU# 94783

2009-Up Ford F-150 SuperCrew & 2017-Up SuperDuty Crew Cab

Enclosure Type: Sealed

Driver Type: 12TW3-D4

Nominal Impedance: 2 ohms

Continuous Power Handling: 400 watts (RMS method)

! IMPORTANT

- Installation requires appropriate tools and safety equipment. Professional installation is recommended.
- If you prefer to perform your own installation, please read this installation guide completely before beginning.
- Before cutting or drilling, check for potential obstacles behind mounting surfaces.
- Mount this product securely to prevent damage or injury in severe conditions.

INSTALLATION
DIFFICULTY:

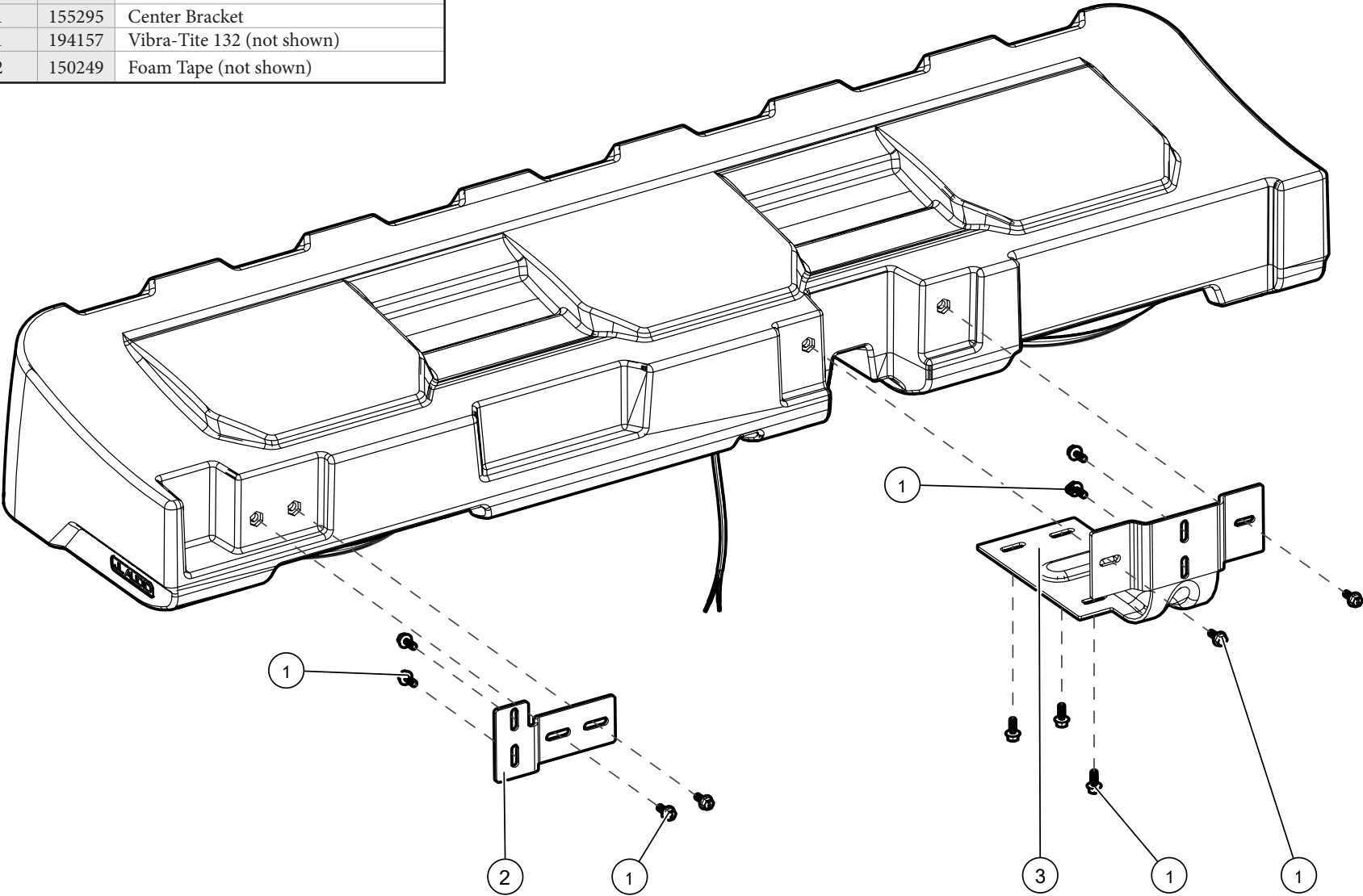
1 ^{OUT} **5**

ESTIMATED TIME:
1 HOUR



INCLUDED HARDWARE

BOM ID	Qty	SKU	Description
1	11	155078	M6 x 14mm Flanged Hex Head Screw
2	1	155296	Side Bracket
3	1	155295	Center Bracket
-	1	194157	Vibra-Tite 132 (not shown)
-	2	150249	Foam Tape (not shown)



**STEP 1**

From the back of the enclosure, slightly loosen the two preinstalled M6 x 14mm Flanged Hex Head Screws to allow the Side Bracket to be aligned during installation.

**STEP 2**

From the back of the enclosure, slightly loosen the two preinstalled M6 x 14mm Flanged Hex Head Screws to allow the Center Bracket to be aligned during installation.

Repeat the process for the three additional screws at the bottom of the Center Bracket.

**STEP 3**

Empty the rear seat area.

**STEP 4**

Fold the seat bottoms up.

If equipped with the factory, plastic divider panel, remove the four screws, then remove the panel.

In vehicles without the factory, plastic divider panel, tap the two holes in each seat bracket with an M6 tap tool.

**STEP 5**

Place the Stealthbox into the vehicle, as shown, and center the enclosure.

**STEP 6**

Align the slots in the Side Bracket with the two factory holes in the driver side seat bracket. Thread an M6 x 14mm Flanged Hex Head Screw through each slot in the Side Bracket, into the hole in the driver side seat bracket, and hand tighten.

Repeat the process with the Center Bracket and center seat bracket.

**STEP 7**

Remove the two M6 x 14mm Flanged Hex Head Screws from the enclosure, apply Vibra-Tite 132 to each screw, reinstall and fully tighten to secure the Side Bracket to the enclosure.

Repeat the process with the Center Bracket.

Remove the four M6 x 14mm Flanged Hex Head Screws holding the Side Bracket and Center Bracket to the seat brackets.

**STEP 8**

Carefully tilt the enclosure forward.

Remove the three M6 x 14mm Flanged Hex Head Screws from the enclosure, apply Vibra-Tite 132 to each screw, reinstall and fully tighten to secure the Center Bracket to the enclosure.



STEP 9

Return the enclosure to position, and ensure the wiring pigtail is accessible at the back of the enclosure.

Apply Vibra-Tite 132 to each of the four M6 x 14mm Flanged Hex Head Screws, reinstall them into the two seat brackets, and fully tighten.

Connect speaker cable to the wiring pigtail, and route the cable as necessary.



STEP 10

Fold the seat bottoms back down.

CONGRATULATIONS!

You have completed the installation for this model! Enjoy your new Stealthbox®!



MID/HIGH FREQUENCY DRIVER FITMENT

A variety of JL Audio coaxial and component systems will fit in the factory speaker locations of your vehicle.

Location / OEM Speaker Size		Suggested JL Audio Speaker Models	
		Coaxial Models	Component Models
Front	Door / 6x9-inch	C1-690x ⁽¹⁾ , C1-690tx ⁽¹⁾ , C2-690tx ⁽¹⁾ , C2-650x ⁽¹⁾	C1-650, C2-650, C3-650, C6-650cw ⁽²⁾ , C7-650cw ⁽²⁾
Rear	Door / 6.5-inch	C1-650x, C2-650x	C1-650, C2-650, C3-650, C6-650cw ⁽²⁾ , C7-650cw ⁽²⁾

1 - Installation may require adaptor, 2 - Component woofer only

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Please review the warranty information included with each product for details. Warranty is valid only if the product was purchased from an Authorized JL Audio Dealer. Authorized dealer status can be verified with the Dealer Locator on www.jlaudio.com. International Warranty: Please contact your country's JL Audio distributor for specific warranty details. © Garmin Ltd. or its subsidiaries. All rights reserved. • Garmin, JL Audio, Stealthbox, and How we play, are trademarks of Garmin Ltd. or its subsidiaries and are registered in one or more countries, including the U.S. The JL Audio logo, the How we play logo, the Stealthbox logo, and the SBX logo are trademarks of Garmin Ltd. or its subsidiaries. Product images shown are for illustrative purposes only and may differ from the actual product. Due to continuous product development, all specifications are subject to change without notice.

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