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AVSC-2512 ASSEMBLY INSTRUCTIONS

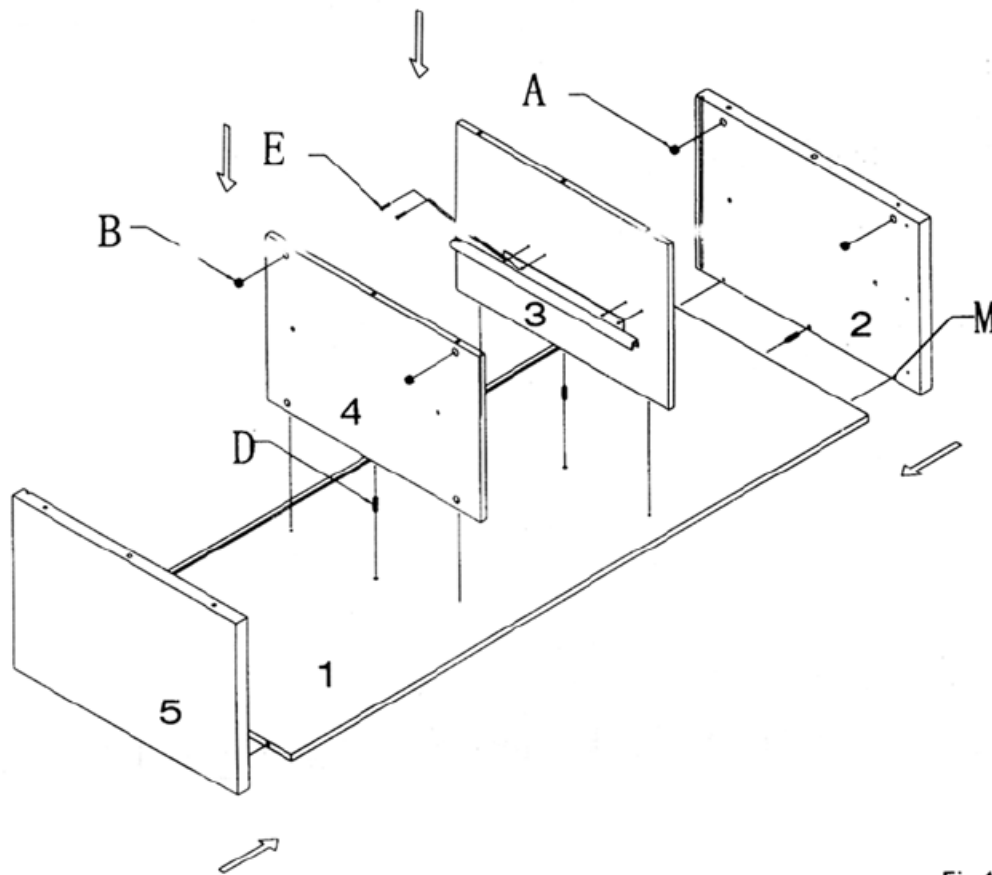


Fig.1

NOTE: Two people are recommended to assemble this unit.

This furniture is made with real wood veneer. While the finish has a protective coating to avoid scratches or marring of the finish, careful attention should be taken in the handling of this furniture during assembly and handling to avoid damage.

1. TO AVOID DAMAGE TO THE WOOD FINISH, CAREFULLY PLACE the bottom panel (1) flat on a clean, soft surface so that the side with the holes at the 4 corners is facing up, and with the long grooved edge facing up and at rear.
2. PLACE the right side panel (2) upright and next to the right edge of the bottom panel with the short grooved side vertical, the three holes in the edge facing upwards, and the holes on the side of the panel facing towards the inside of the cabinet when fully assembled, as shown in Fig. 1.

- 3 INSERT two shelf support pins (G), into the two holes in the center of panel (2) and tighten using the supplied Phillips driver (L). DO NOT OVERTIGHTEN.
4. TURN the bottom panel (1) on its side with the grooved edge facing down.
5. PLACE a small drop of wood glue on the wood dowel. CAREFULLY JOIN the side panel (2) to the bottom panel (1) by INSERTING the pins along the lower inside of panel (2) into the three holes located along the right edge of panel (1).

Note: Make sure that the grooved side of panel (2) meets the grooved side of panel (1).

TURN the two cam locks (B) on the lower inside of panel (1) turn clockwise using the Phillips driver part (L).

6. REPEAT the assembly as above for the left side panel (5).
7. PLACE a small amount of wood glue on the wood dowels.
8. PLACE the interior panels (3) and (4) onto the flat side of the panel (1) as shown in Fig. 1. making sure that the sides with the shelf glides face the center of the unit. Using the Phillips tool (L), TIGHTEN the two cam locks at the bottom of the panels (3) and (4) by turning turn clockwise to attach the panels together. DO NOT OVERTIGHTEN.

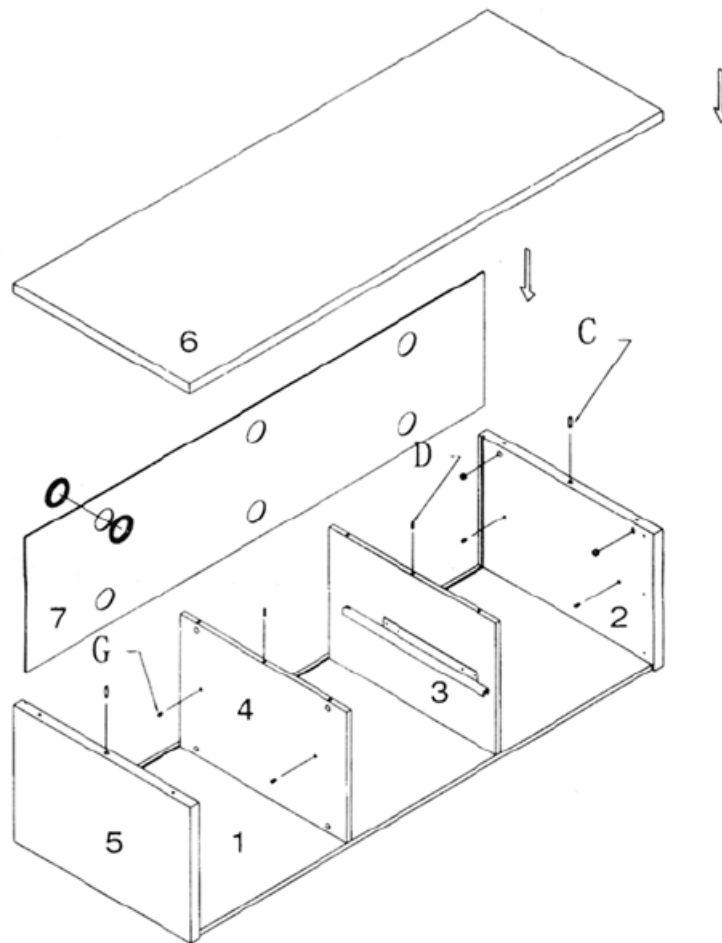


Fig. 2

9. CAREFULLY INSERT the back panel, part (7), into the grooves in the side panels (2) and (5) and CAREFULLY SLIDE the back panel down until it sits into the groove along the rear edge of panel (1) as shown in Fig. 2.
10. PLACE a small amount of wood glue on the wood dowels.

11. USING TWO PEOPLE, CAREFULLY lower the top panel (6) onto the unit making sure that the wood dowels (C) and (D) atop the end panels (2) and (5), and interior panels (3) and (4) are ALIGNED and fit into the holes on the underside of the top panel (6), and that the cam pins (M), installed in the top panel (6) are ALIGNED and fit into the holes atop the side panels (2) and (5). Using the Phillips tool, part (L), TIGHTEN the cam locks in the side panels (2) and (5), and center panels (3) and (4), by turning $\frac{1}{2}$ turn clockwise. DO NOT OVERTIGHTEN.

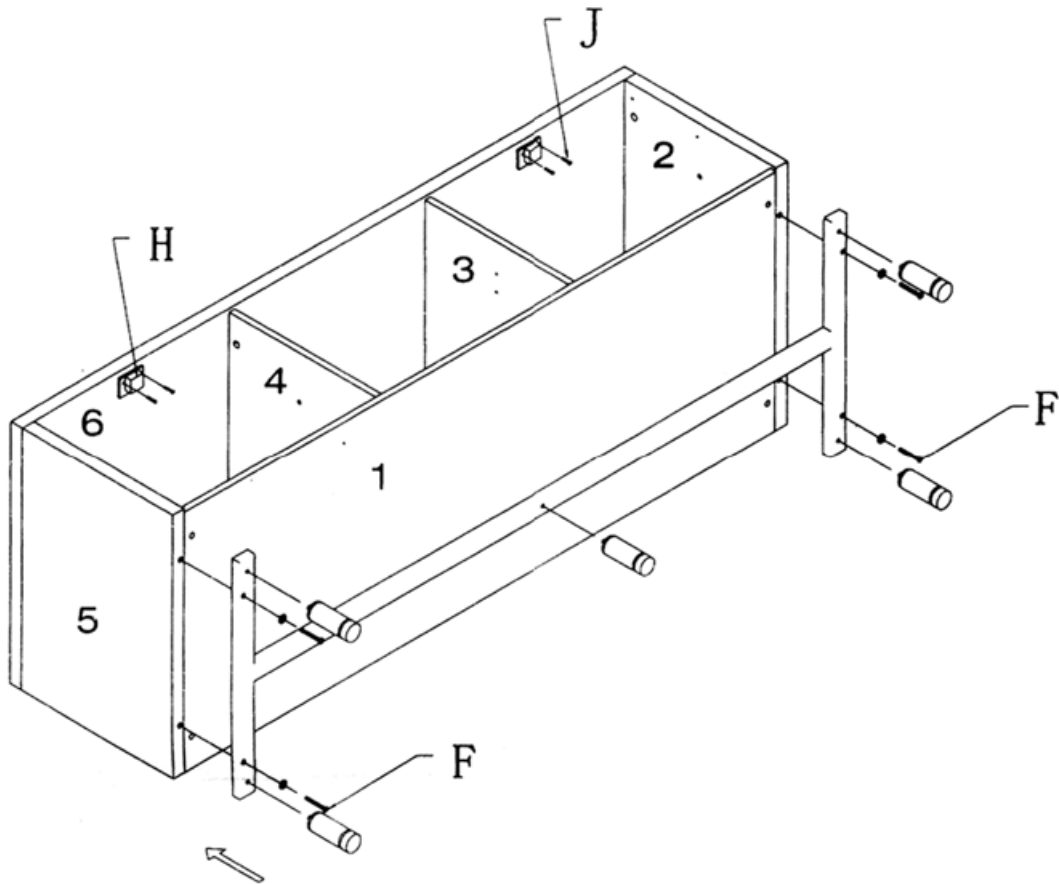


Fig. 3

12. USING TWO PEOPLE TO AVOID DAMAGE TO THE UNIT, AND WORKING ON A SOFT FLAT SURFACE, CAREFULLY TIP the cabinet over so that it is resting on its back.
13. Using the included Allen wrench, INSTALL and SECURE the steel H-frame, part (9), to the bottom of the cabinet using 40mm long bolt (F) and washers.
14. Screw the five adjustable legs into the sockets on the steel bottom H-frame.
15. USING TWO PEOPLE TO AVOID DAMAGE TO THE UNIT, AND WORKING ON A SOFT FLAT SURFACE, CAREFULLY TIP the cabinet over so that it is resting on the feet.

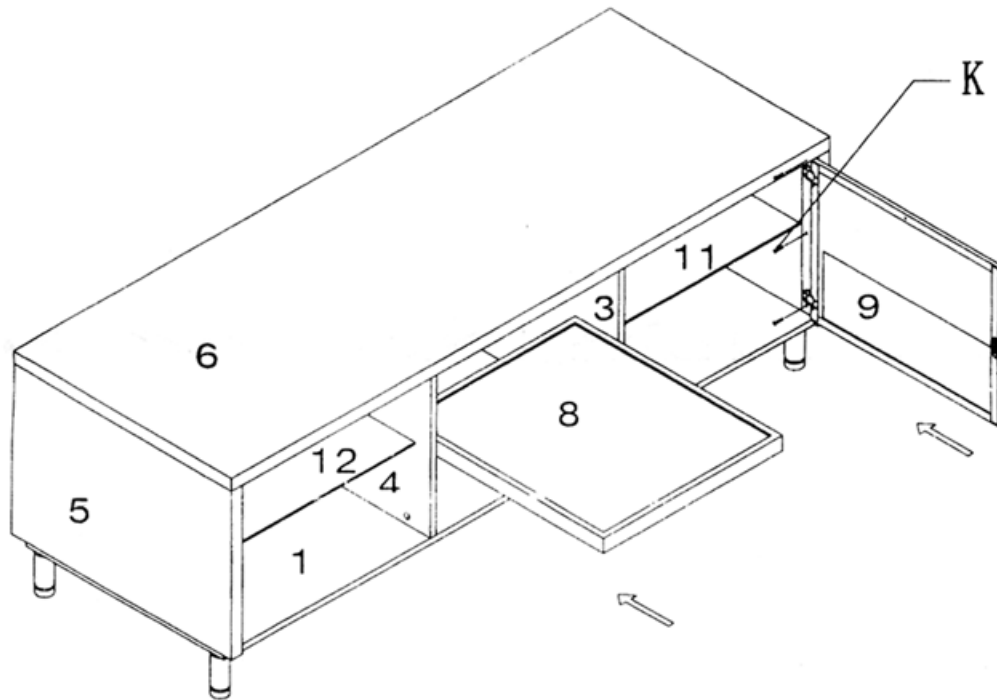


Fig. 4

16. USING TWO PEOPLE, have one person hold and CAREFULLY ALIGN THE DOORS (9) and (10) with the pre-drilled holes on the inside panels of the cabinet, while the second person ATTACHES them to the inside of the cabinet using the 15mm bolts (K) and Phillips tool part (L).
NOTE: THE FROSTED HALF OF THE DOORS SHOULD BE ON THE BOTTOM.

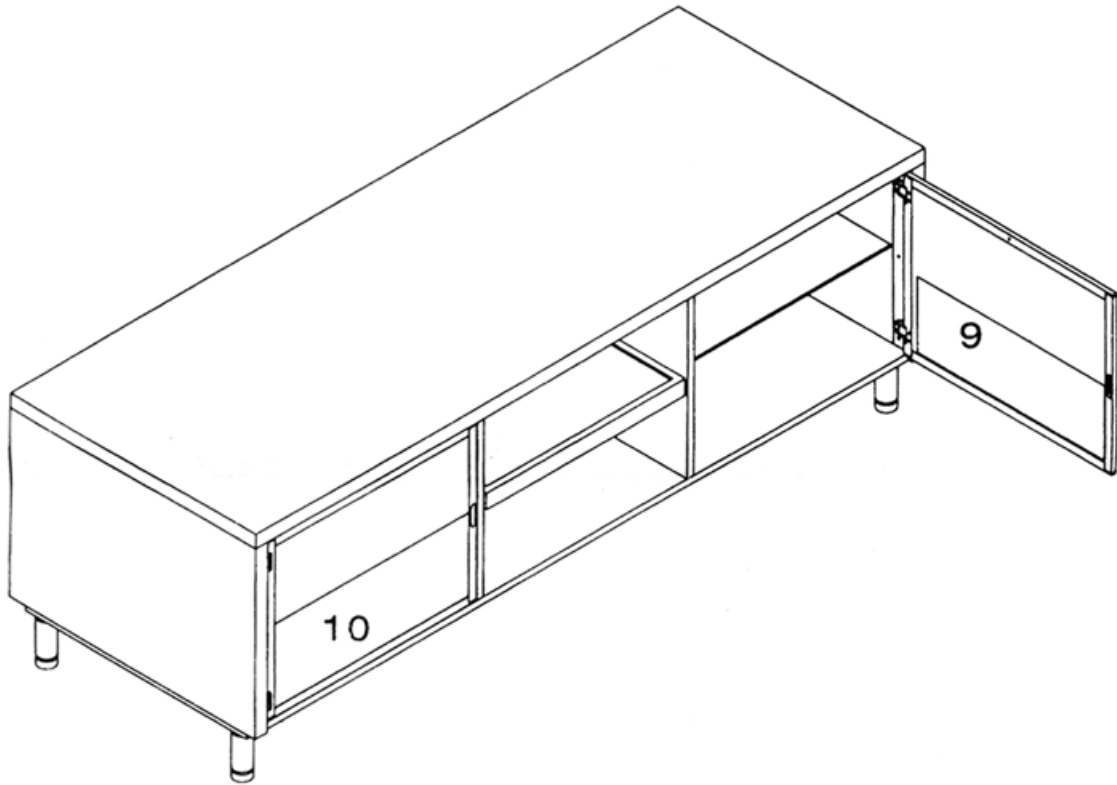
NOTE: EXTRA CARE SHOULD BE TAKEN TO AVOID SCRATCHING THE ALUMINUM DOOR FRAMES DURNIG HANDLING AND ASSEMBLY.

NOTE: The magnetic door catches (H), are secured with wood screws. If necessary, the door catches can be re-positioned slightly to align the door with the door frame.

17. PULL the pre-attached metal shelf glides forward (but DO NOT REMOVE from the cabinet). CAREFULLY INSERT wooden pullout center shelf, (8), onto the glides and GENTLY PUSH the shelf all the way back into the unit.
18. CAREFULLY POSITION the furniture in the location that it will occupy in the room when in use.
19. CAREFULLY PLACE the tempered glass shelves, (11) & (12), onto the shelf pins (G).

NOTE: THE UNIT MUST BE LEVEL WHEN IN USE. THE FEET CAN BE ADJUSTED SLIGHTLY TO HELP WITH THE LEVELING PROCESS.

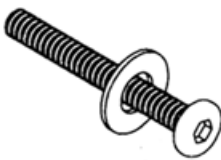
ALWAYS USE A HIGH QUALITY NON-ABRASIVE FURNITURE POLISH TO KEEP YOUR CABINET CLEAN. DO NOT USE AN ABRASIVE CLEANER ON THE ALUMINUM DOOR FRAME OR CABINET TRIM.




IMPORTANT: REMOVE ALL GLASS, TV AND OTHER EQUIPMENT FROM THE FURNITURE PRIOR TO MOVING THE ASSEMBLED UNIT. DO NOT ATTEMPT TO MOVE THE ASSEMBLED FURNITURE AFTER THE GLASS SHELVES HAVE BEEN INSTALLED, AND/OR WHEN THERE IS EQUIPMENT LOCATED ON THE FURNITURE AS THIS MAY CAUSE THE SHELVES TO BECOME UNSECURE AND FALL. MAKE SURE THAT THE FRONT OF THE TV IS POSITIONED A FEW INCHES BACK FROM THE FRONT OF THE CABINET. WHEN IN USE, THIS FURNITURE MUST BE PLACED ON A FLAT AND LEVEL SURFACE.

ALWAYS PLACE THE HEAVIEST EQUIPMENT ON THE BOTTOM SHELF.

PARTS:

F:  4PCS
8*40mm

G:  8PCS

K:  6PCS
4*15mm

L:  1PCS

 1PCS

O:  1PCS
Glue

Intellectual Patent Pending

